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NAVAL POSTGRADUATE SCHOOL Monterey, California



THESIS

COMPUTER SIMULATION MODEL FOR STUDYING AIRCRAFT TAKE-OFF SCHDULES AT A TRAINING AIR FORCE BASE

by

Dimitris G. Macropoulos

March 1988

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Computer Simulation Model for Studying Aircraft Take-off Schedules at a Training Air Force Base

by

Dimitris G. Macropoulos Captain, Hellenic Air Force B.S., Hellenic Air Force Academy, 1978

Submitted in partial fulfillment of the requirements for the degree of

MASTER OF SCIENCE IN OPERATIONS RESEARCH

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ABSTRACT

This thesis presents a computer simulation model for studying take-off schedules at Kalamata Air Force Base in Greece. Six aircraft take-off schedules were examined and a comparison of results was based upon factors of performance and efficiency/safety. The overall simulation model can be easily modified to examine other aircraft take-off schedules.

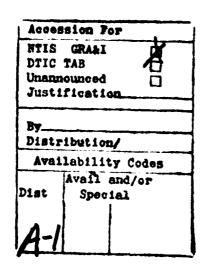




TABLE OF CONTENTS

I.	INT	RODUCI	NOI		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	1
	THE	PROBL	EM .		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	1
II.	MOD	EL DEV	ELOP	MENT	r .		•			•					•							4
	A.	DESCR	RIPTI	ON .																		4
	в.	MODEL	LOG	IC .											•				•			7
	c.	INPUT	AND	מטס	יטפיז	T	•	•	•	•	•	•	•			•	•					10
III.	GPS	S APPI	ICAT	ION	•	•	•	•	•	•	•	•		•		•	•	•	•	•	•	12
	A.	BRIEF	GPS	S DE	ESC	RI	PT	101	1	•	•	•	•	•	•	•	•	•	•	•	•	12
	В.	MODEL	STR	UCTU	JRE	I	N (3PS	SS	•	•	•	•	•	•	•	•	•	•		•	13
	c.	GATHE	ERING	STA	ATI:	ST:	ICS	S V	VI.	ГН	GI	28	5	•	•	•	•	•	•	•	•	17
IV.	MOD	EL VAI	IDAT	ION		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	19
v.	RES	ULTS-A	NALY	SIS	•				•	•	•	•	•	•	•	•	•	•	•	•		28
	A.	SCHEE	ULES			•	•			•	•	•	•	•	•	•	•	•	•		•	28
	B.	RESUL	TS .	• •		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	30
	c.	ANALY	SIS	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	32
VI.	CO	NCLUSI	ONS	- st	лмм	AR	7	•		•		•	•		•	•	•	•	•	•		42
		CONCL												•		•						42
	В.	SUMMA	υσ																			ΛQ

APPENDIX	A	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	49	
APPENDIX	В	•	•	•	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•		•	•	54	
APPENDIX	С	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		•	60	
APPENDIX	D	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	62	
APPENDIX	E			•								•				•					•	•			73	

I. INTRODUCTION

THE PROBLEM

Air Traffic Control has become a safety issue of great importance during the last decade because of the many near-miss or tragic accidents that have occurred at military and civilian airports worldwide. The main reasons for these accidents are:

- * Air Traffic Control system failure,
- * Air Traffic Control erroneous procedures,
- * Pilot error,
- * Weather conditions.
- * Increased air traffic.

This issue has even greater significance at military air training bases because of the very high ratio of student pilots to experienced pilots that are using the air space and because of the large volume of aircraft activity in the air in specific areas. It is standard military training practice for a large number of training aircraft to be assigned to the same radio channel for aircraft-to-aircraft and for aircraft-to-air traffic controller communications and to have a large number of training aircraft following approximately the same air pattern with the same air speed and altitude. These conditions can increase the probability

of breakdowns in synchronization and communication between aircraft and between the aircraft and the air traffic controllers and can therefore increase the probability of accidents occurring.

Kalamata Air Force Base is an Air Force training base located in southern Greece. This Base utilizes two types of aircraft for training purposes, T-37's and T-2's. different types of aircraft used at Kalamata Air Force Base ordinarily have different flight schedules, flight capabilities, and training missions that would allow them to take-off and begin their training flights at different times. However because of current operational constraints it is common for a group of T-2 and T-37 aircraft to complete their missions at approximately the same time so that they simultaneously return to the local Air Traffic Pattern. It is during the simultaneous approach of the returning aircraft that a critical safety problem arises due to the traffic congestion and pilot fatigue. Furthermore, the inefficient aircraft schedules interfere with the performance of the scheduled activities. A more efficient scheduling of aircraft take-offs can remedy the safety problems and also can diminish the necessity for aircraft to wait in order to get into the mission areas.

This thesis provides a computer simulation model programmed in GPSS for the IBM-PC for analyzing current procedures for the efficient management and control of the

air traffic of Kalamata Air Force Base. The thesis contains the model logic, the GPSS program, model validation and model results.

II. MODEL DEVELOPMENT

A. DESCRIPTION

The environment that is modeled is the operation of the Kalamata Air Force Training Base in Greece. This operation is modeled as a sequential multiserver limited capacity queuing system. The server elements of the model consist of the base, two runways, an air traffic pattern and eight training mission areas.

The base, runways and air traffic pattern are illustrated in Figure 2.1. The air traffic pattern is modeled as a set of sequential servers consisting of two entrance points (EP1 and EP2), the initial point (IP), the low initial point (LIP), the break point and the base key. EP1 is the entrance point for the aircraft returning from a western mission area and EP2 is the entrance point for aircraft returning from an eastern mission area.

The mission areas are represented in the model as single points. Specific mission area training activity is not modeled. The eight mission areas are the neighboring areas around the airport and are illustrated in Figure 2.2. The areas west of the airport are numbered one through four and the areas east of the airport are numbered five through eight.

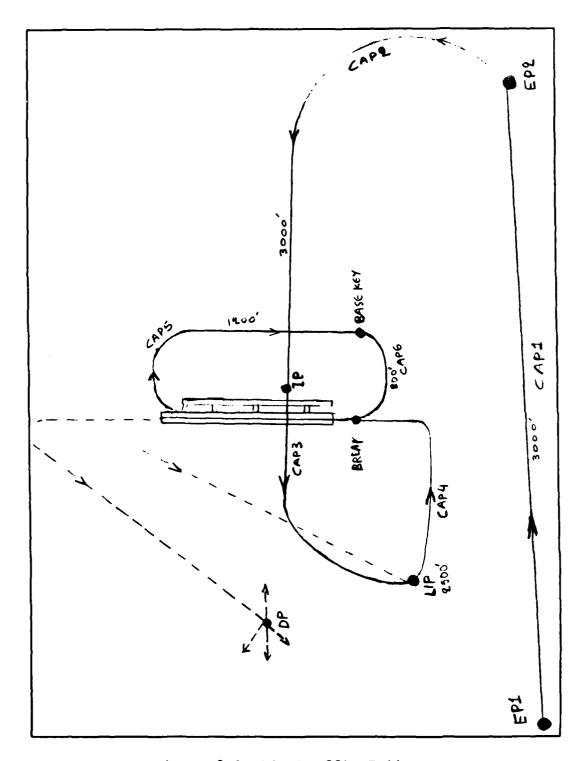


Figure 2.1 Air Traffic Pattern

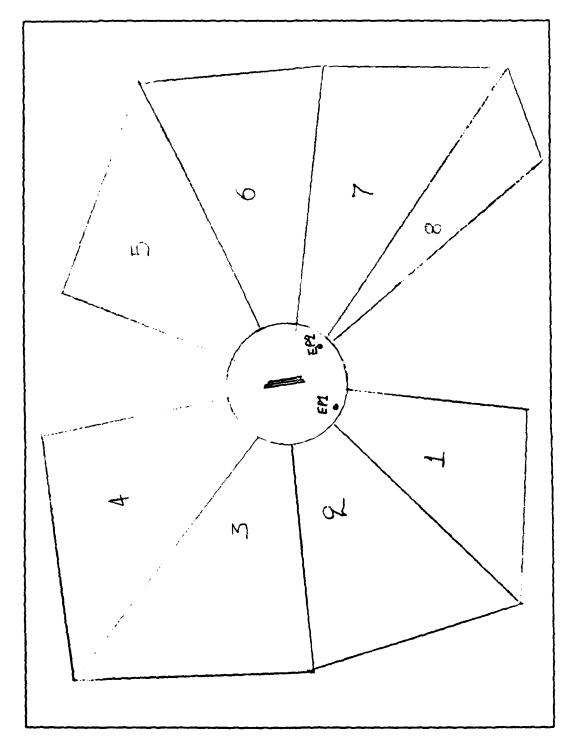


Figure 2.2 Mission Areas

The calling population consists of a basic training squadron employing T-37 type aircraft an advanced training squadron employing T-2 type aircraft and occasional aircraft from other bases.

B. MODEL LOGIC

The general flow through the model for a typical aircraft is as follows:

A take-off time is scheduled for the aircraft from one of the two squadrons and the aircraft enters the base activity queue at that time. If there is no runway or air space conflict with other aircraft landing or taking-off, the aircraft takes-off and proceeds to the base departure point where it requests and is assigned to a mission area to carry out the scheduled training activities.

If all training mission areas are occupied the aircraft is assigned to the mission training area with the smallest waiting line and in the case of ties the aircraft is assigned to the mission area with the earliest expected departure time for the occupying aircraft. All the aircraft that wait for a mission area to become available, maintain a maximum altitude of 7000 feet at the corresponding areas and perform training maneuvers consistent with the altitude safety requirements. Once the aircraft enters the mission training area it stays in the mission area for a standard length of time for the aircraft type and performs the scheduled activities.

At the completion of the mission area training activities the aircraft returns to the base and enters the returning air traffic pattern and follows the sequence of events as described below and illustrated in Figure 2.1.

Aircraft returning from the western mission areas enter the air traffic pattern at entrance point EP1 and aircraft returning from the eastern mission areas enter the air traffic pattern at entrance point EP2. The sequence of air legs in the base air traffic landing pattern and the aircraft capacity of each air leg is as follows.

Air Leg	Aircraft	Capacity
EP1-EP2		2
EP2-IP		2
IP-LIP		2
LIP-Break Point		3
Break Point-Base	Key	3
Base Key-Final		2

If any of the first four air legs is at full capacity when an aircraft attempts to enter, the aircraft must orbit at the air leg entry point and wait for entry. If the Break Point-Base Key leg is at full capacity when an aircraft attempts to enter, the aircraft attempting entry returns to the LIP-Break Point air leg entry point. If the Base Key-Final leg is at full capacity when an aircraft attempts to

enter, the aircraft attempting entry performs "go around", that is, it cancels the landing and attempts a "close approach" pattern.

Aircraft in the "close approach" pattern re-enter the air traffic pattern at the Base Key point if no other aircraft is in the Break point-Base Key air leg and if no other aircraft is waiting for take-off. Otherwise they re-enter the air traffic pattern by joining the waiting line at the LIP entry point.

Upon being cleared for landing the aircraft will either land and return to the squadron or if flying constraints allow the aircraft will perform a touch and go landing. If a touch and go landing is made the aircraft will either enter the "close approach" pattern or attempt to re-enter the air traffic pattern with associated probabilities of 0.20 and 0.80. If there is a waiting line at the LIP point or if the IP-LIP air leg is at full capacity the touch and go aircraft will either continue to LIP or re-enter the air traffic pattern at the EP1 entry point with associated probabilities of 0.70 and 0.30.

It is also possible that the flow of aircraft in the air traffic landing pattern can be interrupted by emergency events. Emergency events such as engine failure, oil pressure failure, low fuel, or landing gear failure, are common occurrences that require the aircraft with the emergency to land as soon as possible. When such an

emergency event occurs, the aircraft with the emergency preempts all other aircraft in the landing pattern. During the emergency the nonemergency aircraft in the landing pattern upon reaching the IP, LIP, or Break air leg points leave the pattern and return to the entrance point EP1 and join the orbiting waiting line. If a nonemergency aircraft is on the Base-Final air leg when the emergency situation arises the aircraft continues and makes a full stop landing.

During the emergency the aircraft present in the mission areas do not leave their areas but after completing their scheduled activities orbit at a lower altitude until the emergency ends to avoid interfering in the local traffic pattern. Aircraft returning to the air traffic pattern will not enter the pattern but will orbit at the entrance point until the emergency ends.

If an aircraft take off is scheduled during an emergency event the take-off is delayed until the emergency event is completed.

C. INPUT AND OUTPUT

All input data for the model as well as suggestions for model structure was provided by the instructor pilots and from the control tower personnel at the Kalamata Air Force Base. The general inputs to the model consisted of individual aircraft characteristics and performance data, alternate take off schedules, mission

area constraints, time distributions for assignments in the mission areas, and the time distances between the reference points for the air legs in the air traffic pattern.

The model outputs contain information pertaining to the aircraft of each squadron, the air traffic pattern and mission area utilization. The following output is available.

- 1. Aircraft total flight time distribution.
- Number of aircraft by squadron in the east and the west mission areas.
- 3. Number of aircraft take-offs.
- 4. Number of entries in each mission area.
- Number of entries in each leg of the air traffic pattern.
- 6. Maximum number of aircraft waiting in each queue.
- 7. Average wait time for each queue.
- 8. Waiting time distributions for the following queues:
 - a. Air traffic controller.
 - b. Entry points, EP1 and EP2.
 - c. Initial point, IP.
 - d. Low Initial point, LIP.

III. GPSS APPLICATION

A. BRIEF GPSS DESCRIPTION

GPSS is the General Purpose Simulation System language developed by IBM for modeling and simulating queuing systems. GPSS was used to model the Kalamata Air Force Base air traffic operations. The GPSS program is included in Appendix A.

uses the process interaction approach for modeling in which the model entities are either temporary or permanent. The temporary entities are transactions and the permanent entities are called facilities and storages. The transactions represent population and the facilities and storages represent the service centers. Transactions interact with other transactions and with the facilities storages. In the Kalamata Air Force Base model the calling populations of aircraft are represented by transactions and the mission areas and the air traffic landing pattern segments are represented by facilities and storages.

The modeling and programming approach in GPSS is to define a set of programming statements called blocks that represent the entrance and flow of the transactions into the queuing system composed of the

There can be facilities and storages. many simultaneously moving through the blocks. transactions At any point in time each transaction is positioned at a most blocks can hold many transactions block and simultaneously. The transfer of a transaction block to another occurs instantaneously at a specific time or when some change of system condition occurs. Time in the GPSS model is managed by the next event sequence with the simulation clock changing at nonuniform discrete time points when the state of the system changes. Transactions continue to move through the system until they either encounter a waiting line or service time delay.

In GPSS simulated clock time is an integer value whose scale value is chosen by the programmer. The unit of time is not specifically stated but is implied by providing all times in the same units. In the Kalamata Air Force Base model the unit of time used is the second.

B. MODEL STRUCTURE IN GPSS

A brief description of some of the important programming blocks and storage areas used in the GPSS Kalamata Air Force Base model are contained in this section.

GENERATE and TERMINATE blocks: Transactions are created and enter the system at one or more GENERATE blocks and are removed from the simulation at TERMINATE blocks.

The time and frequency with which transactions enter the system are controlled by the GENERATE block. In the Kalamata Air Force Base model GENERATE blocks are used for the entry of training aircraft from the squadrons for take off assignments and for the entry of occasional aircraft from other bases into the Kalamata air traffic landing pattern.

ADVANCE block: The ADVANCE block will hold transactions for a specified or computed number of time The purpose of the ADVANCE block is to hold units. In the the transactions in service. Kalamata Air Force Base model ADVANCE blocks are used to simulate the time delays associated with take off delays, training mission areas and transit from point to point in the air leg segments of the air traffic landing pattern.

TEST block: The TEST block is used to manage or transfer transactions based upon the test conditions. In the Kalamata Air Force Base model the TEST block is used to prevent aircraft from entering the system after the daily training period and to assure that the aircraft in the system are correctly processed in order to complete all landings after the daily training period ends.

GATE block: The GATE block is used as a gate to interrupt the flow of transactions depending upon conditions that set the gate to "open" or "closed". In the Kalamata Air Force Base model GATE blocks are used to

prevent aircraft from continuing in the air traffic landing pattern or the take-off queue during an emergency event.

SELECT block: The SELECT block is used to direct the flow of transactions. In the Kalamata Air Force Base model SELECT blocks are used to assign the aircraft to the training mission areas after take-off.

JOIN, REMOVE, COUNT and MARK blocks: The JOIN, REMOVE, COUNT and MARK blocks are used to collect, remove, count and identify transactions in the queue. In the Kalamata Air Force Base model if the training mission areas are occupied the JOIN, REMOVE, COUNT and MARK blocks are used to determine current aircraft assignments based upon the shortest waiting lines for the areas.

FACILITIES and STORAGE areas: GPSS FACILITIES and STORAGE areas are used to collect and hold transactions for time delays that can be associated with service or the transactions. A GPSS FACILITY can performance of hold one transaction. A GPSS STORAGE area can hold more then one transaction. In the Kalamata Air Force Base model eight FACILITIES model the eight mission areas, one FACILITY models emergency aircraft, one FACILITY models traffic controller, four facilities the air aircraft synchronization, and six STORAGE AREAS have been air leg segments of the air traffic used to model the landing pattern as described in the following page.

FACILITY	MODEL
101	Mission area 1.
102	Mission area 2.
103	Mission area 3.
104	Mission area 4
105	Mission area 5.
106	Mission area 6.
107	Mission area 7.
108	Mission area 8.
DANGER	Emergency aircraft.
CNTR	Traffic controller.
DUMY1	Aircraft synchronization.
DUMY2	Aircraft synchronization.
DUMY3	Aircraft synchronization.
DUMY4	Aircraft synchronization.

STORAGE AREA	Air Leg Segment
CAP1:	EP1-EP2
CAP2:	EP2-IP
CAP3:	IP-LIP
CAP4:	LIP-BREAK POINT
CAP5:	BREAK POINT-BASE KEY
CAP6:	BASE-FINAL

C. GATHERING STATISTICS WITH GPSS

GPSS automatically records data and collects queue statistics for transactions that pass through a storage area. In addition to the previously described GPSS programming blocks that manage the flow of transactions there are several block types that are specifically designed to gather statistics on transactions. These blocks and their application are described in this section.

QUEUE and DEPART statistic blocks: QUEUE and DEPART blocks are used to identify specific data collection points in the queue.

Data on transactions that move through the queue and enter and leave associated QUEUE and DEPART blocks is collected as separate sets of queue statistics. In the Kalamata Air Force Base model queue statistics were accumulated over the entire period of the simulation, in each queue of the air traffic pattern and in each queue of the mission areas. The accumulated statistics for each of the model queues are identified in the following list.

Queue Statistics

Maximum number of aircraft.

Average number of aircraft

Standard deviation of the number of aircraft.

Average waiting time.

Number of entries.

Number of entries that did not wait for entry.

Average wait time to enter the queue.

TABULATE. TABLE and QTABLE statistic blocks: The TABULATE, TABLE and QTABLE blocks are used to collect data for frequency and cumulative frequency tables. The TABLE and QTABLE blocks define the transaction characteristics that are to be counted and the range of frequency tables. Data on characteristics of the transactions that pass through a TABULATE block are automatically collected. The TABULATE block may be used anywhere in the GPSS program and can collect data on all of the transactions computed characteristics. The TABULATE, TABLE and QTABLE blocks are used in the Kalamata Air Force Base model to tabulate the total flight distribution for the two types of aircraft and waiting time distributions for all of the model queues.

IV. MODEL VALIDATION

The Kalamata Air Force Base model was validated by comparing model output to historical data for a specific take off schedule for the squadrons of aircraft. Historical data was made available for each aircraft for a three day period. The historical data is included in Appendix C.

For each aircraft the historical data consisted of the interarrival times for take off, the time spent waiting in the air traffic controller queue, the time spent waiting to enter area 3 and the total flight time. The historical data was accumulated and averaged for the three days of base activity. Using the historical interarrival rates as model inputs the model generated waiting times and total flight times were compared to the historical data.

The historical interarrival rate appeared to be nonhomogeneous on a daily basis. Therefore the operations day was broken into time periods for which the interarrival rates were homogeneous. These time periods were:

- 1) 07:30 08:40
- 2) 08:40 09:10
- 3) 09:10 11:10
- 4) 11:10 11:40

- 5) 11:40 14:00
- 6) 14:00 14:30
- 7) 14:30 16:20
- 8) 16:20 17:30

For each time period the interarrival times appeared to have an exponential distribution. This hypothesis was tested using the Kolmogorov-Smirnov test and was not rejected. The hypothesis test results are included in appendix D. With this base information the model was run for a period of eight days using the hypothesized exponential distributions for the take off interarrival times. The validation comparison tests follow.

Figure 4.1 displays a plot of the comparison of the actual wait time with model generated wait time for entry to area 3, and Figure 4.1a displays the regression line for the regression model:

Simulated Data=A+B*(Actual Data).

The slope of the regression line is .97 with a standard deviation of .027. The hypothesis B=1 was tested with the t-test and was not rejected. The probability level for the t-statistic was .16.

Figure 4.2 displays a plot for the comparison of actual wait time with model generated wait time in the air traffic controller queue and Figure 4.2a displays the regression line for the regression model:

Simulated Data=A+B* (Actual Data).

The slope of the regression line is .98 with a standard deviation of .043. The hypothesis B=1 was tested with the t-test and was not rejected. The probability level for the t-statistic was .43.

Figure 4.3 displays a plot of the comparison of actual total flight time with model generated total flight time and Figure 4.3a displays the regression line for the regression model:

Simulated Data=A+B*(Actual Data).

The slope of the regression line is .96 with a standard deviation of .019. The hypothesis B-1 was tested with the t-test and was not rejected. The probability level for the t-statistic was .09.

These results provide a validation of the model and show that the model data compares favorably with the historical data for the specified take off schedules.

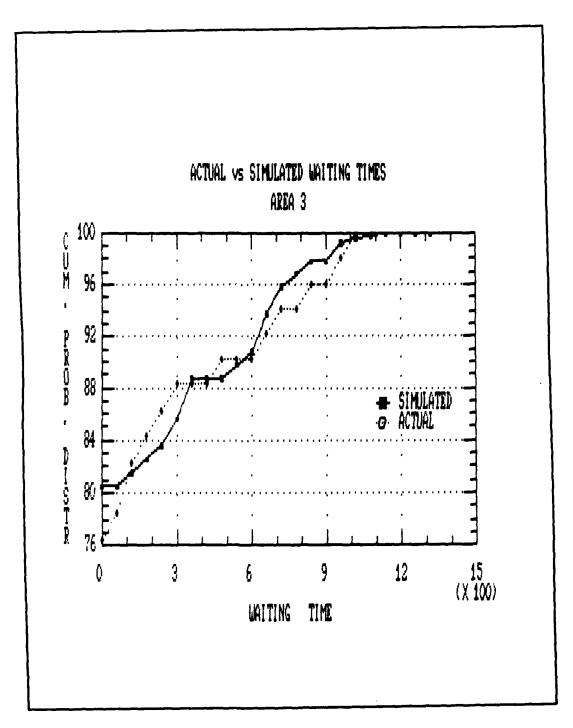


Figure 4.1 Comparison of Actual Wait Time with Simulated Wait Time in Area 3

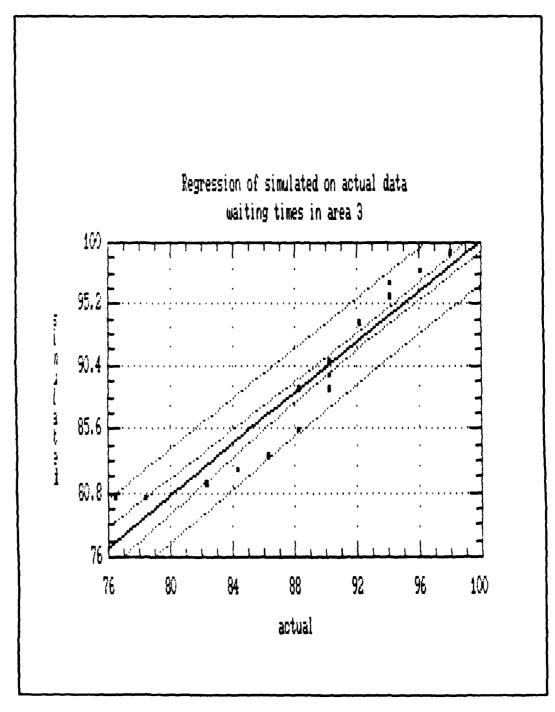


Figure 4.1a Regression of Simulated Wait Time on Actual Wait Time in Area 3

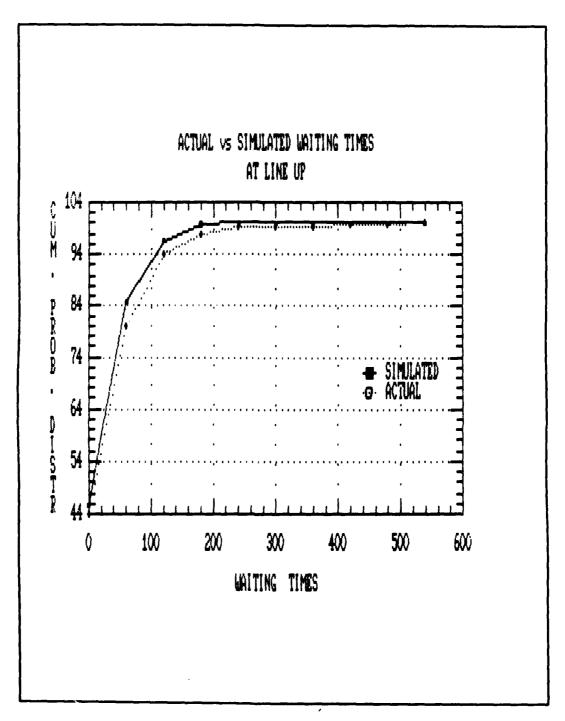


Figure 4.2 Comparison of Actual Wait Time with Simulated Wait Time at Line Up

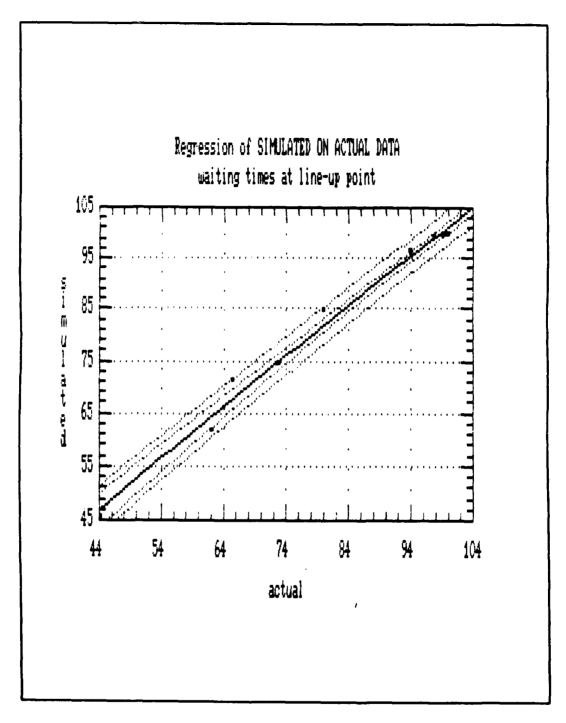


Figure 4.2a Regression of Simulated Wait Time on Actual Wait Time at Line Up

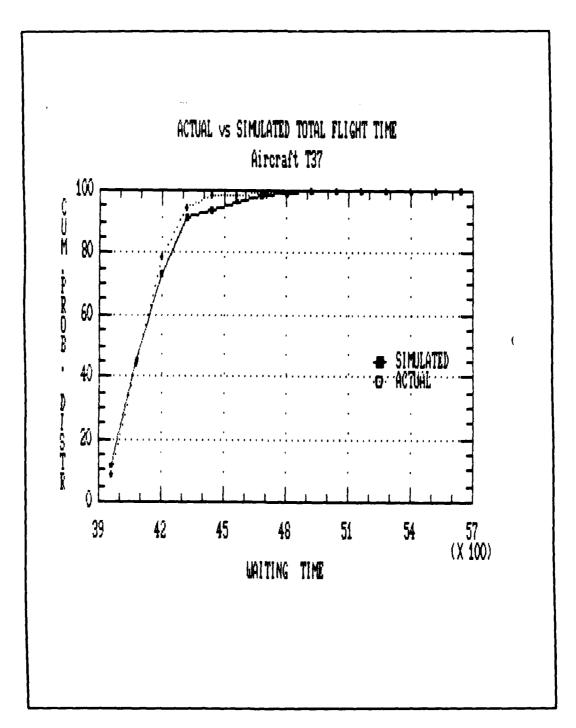


Figure 4.3 Comparison of Actual Flight Time
with Simulated Flight Time

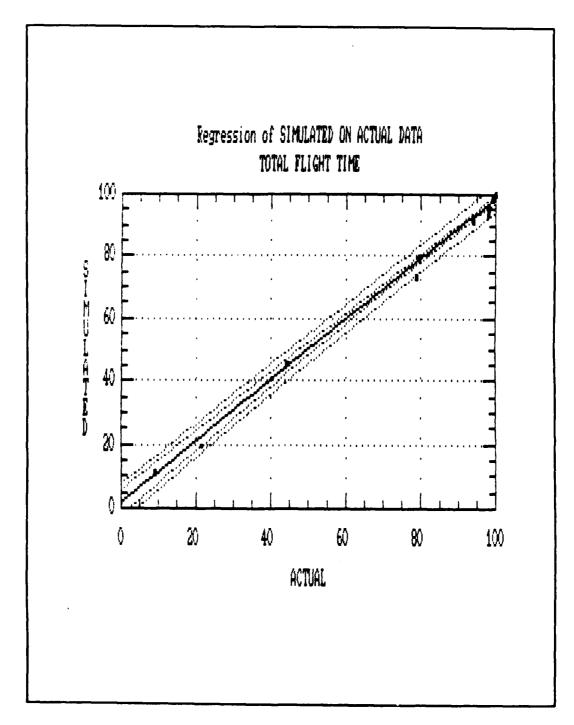


Figure 4.3a Regression of Simulated Flight Time on Actual Flight Time

V. RESULTS-ANALYSIS

This section contains a description of four basic and two additional take-off schedules for the squadron of training aircraft for Kalamata Air Force Base that were run in the model and a comparison analysis of the resulting air traffic controller congestion in order to determine a reasonable efficient take-off schedule. In order to run each take-off schedule in the model, the GPSS program had to be modified. These program modifications are included in Appendix B.

A. SCHEDULES

Schedule 1: This schedule consists of a forty minute take-off cycle. The cycle consists of two consecutive fifteen minute take-off periods followed by ten minutes of no take-off activity. The T-37 aircraft squadron assigns five aircraft for take-off in the first fifteen minute period. The T-2 aircraft squadron assigns five aircraft for take-off in the second fifteen minute period. This cycle is repeated until all the training aircraft are scheduled for take-off. Aircraft that can not take-off in their assigned period are recycled for later take-off. Aircraft taking-off have priority use of the runway over normally landing aircraft. This schedule was proposed for analysis by the two squadrons at Kalamata Air Force Base.

Schedule 1A: This schedule is derived from and is identical to Schedule 1 except that the number of aircraft scheduled for take-off in each fifteen minute period is four instead of five. This schedule was suggested as a result of reviewing the model output data for Schedule 1. It was thought that this change would decrease the number of training flights while also decreasing the air traffic congestion and waiting times.

Schedule 1B: This schedule is derived from and is identical to Schedule 1 with the take-off cycle period extended to sixty minutes. This schedule was also suggested as a result of reviewing the model output data for Schedule 1. It was thought that this change would also decrease the number of training flights while decreasing the air traffic congestion and waiting times.

Schedule 2: This schedule consists of an eight-minute take-off cycle. The cycle consists of two consecutive four-minute take-off periods. The T-37 aircraft squadron assigns one aircraft for take-off in the first four-minute period. The T-2 aircraft squadron assigns one aircraft for take-off in the second four-minute period. This cycle is repeated until all the training aircraft are scheduled for take-off. Aircraft that can not take-off in their assigned four-minute period are recycled for later take-off. This schedule was also suggested as a result of reviewing the model output data for Schedule 1. It was thought that this

model output data for Schedule 1. It was thought that this change would increase the number of training flights while decreasing the air traffic congestion and waiting times.

Schedule 2A: This schedule is derived from Schedule 2 and is identical to Schedule 2 except that the take-off cycle is extended to ten minutes with two five-minute take- off periods. This schedule was suggested as a result of reviewing the model output data for Schedule 2.

Schedule 3: This schedule is a reproduction of the schedule currently in use at Kalamata Air Force Base. The schedule contains no structure and take-off times are scheduled at random. The distributions of current interarrival times for take-off times were analyzed and found to be exponential for different periods during the day. This analysis is contained in Appendix C and was also used for model validation.

B. RESULTS

The model output data for each schedule are contained in Appendix E. The measures of effectiveness used in comparing schedules were performance and efficiency/safety. Performance is measured by the average number of training aircraft scheduled. Efficiency is measured by the average waiting times in the mission area queues. Safety is directly related to efficiency in that the smaller waiting times mean less hazardous flying conditions. The empirical

distributions for both of these measures for each schedule are contained in Appendix E.

The summary results for Schedule 1 are of interest because this schedule was suggested by the training squadrons at Kalamata Air Force Base. This schedule, by comparison with the other schedule results, does not provide the highest values for performance and efficiency/safety. It was because of these results that the other schedules were derived from Schedule 1 by sensitivity analysis.

The summary results for Schedule 3 are of interest because this schedule is a reproduction of the schedule currently in use at Kalamata Air Force Base. This schedule by comparison with the other schedule results, also does not provide the best values for performance and efficiency/safety.

It was found that by applying Schedule 1A and comparing the results to Schedule 1 that performance decreased but that efficiency/safety improved drastically. Figure 5.1 compares the cumulative mission area waiting time distributions and Figure 5.2 compares the cumulative LIP point waiting time distributions for Schedules 1 and 1A.

Schedule 2 results were more efficient than Schedule 1 results. However, by applying Schedule 2A mission area waiting times decreased dramatically and provided the most efficiency/safety measure for all schedules examined. Figure 5.3 compares the cumulative mission area waiting time

distributions and figure 5.4 compares the cumulative LIP point waiting time distributions for schedules 2 and 2A. Figure 5.5 compares the cumulative mission area waiting time distributions for schedules 1A, 2A and 3. It is obvious that Schedule 2A is preferable to Schedule 1.

Schedule 3 results were more efficient than Schedule 1 results. The performance measure for Schedule 3 however is the lowest of all the schedules examined. Figure 5.6 compares the cumulative LIP point waiting time distributions for schedules 1A, 1B, 2A and 3.

C. ANALYSIS

From the above summary results the preferred schedules appear to be Schedules 1A and 2A. An analysis of variance was performed, using the function "ANOVA" from the OA3660 APL WORKSPACE, to test the hypothesis that the mean mission area waiting time differences for schedules 1, 1A, 2, 2A are not significant. The analysis of variance results are contained in Table 5.1. These results show that the null hypothesis of no significant differences between mean mission area waiting times is rejected at significance levels greater than .995.

The Sum of Squares from the previous analysis was broken into three components in order to test for individual effects rather than just a schedule effect using individual degrees of freedom. The results of this analysis are

contained in the tables 5.2 and 5.2a. These results show that the hypothesis of no significant difference between the compared mean mission area waiting times for the selected schedules is rejected for each comparison at significance levels greater than .975.

TABLE 5.1
ANALYSIS OF VARIANCE RESULTS

ANOVA TABLE

SOURCE	DF	SS	MS	F
SCHEDULE	3	232864.74	77621.59	27.77
ERROR	4	11181.05	2795.27	
TOTAL	7	244045.78		

R-SQUARE = 0.954

OVERALL MEAN = 200.68

TREATMENT EFFECTS -87.56266.68***.50 14.39

-68.5 24.02 0.435 -17.92

68.5 -24.02 -0.435 17.92

TABLE 5.2

ANOVA WITH INDIVIDUAL DEGREES OF FREEDOM

SC	CHEDULE 1	SCHE	OULE 1A	SCHE	DULE 2A	SCHEDU	JLE 2
44.	62 181.62	49.138	443.34	7.62	6.75	197.15	232.99
1	1	1	1	1	1	1	1
1	1	1	1	-1	-1	-1	-1
1	1	-1	-1	0	0	0	0
0	0	0	0	-1	-1	1	1
1	-1	o	0	0	0	0	0
0	0	1	-1	0	0	0	0
0	0	o	0	1	-1	0	0
0	0	0	0	0	0	1	-1

D=S _{bij} ²	$Z=Sb_{i j} X_{j}$	$w_i^2 = Z_i^2/D_i$
8		
8	716.45	64162.575
4	-708.48	125485.970
4	415.77	43216.173
2	-137.00	9384.500
2	48.04	1153.920
2	0.87	0.378
2	1284.50	642.250

TABLE 5.2a

ANALYSIS OF VARIANCE RESULTS

USING INDIVIDUAL DEGREES OF FREEDOM

SCHEDULES	SS	DF	MS	F
(1,1A)vs(2,2A)	64162.575	1	64162.575	22.954
1 vs 1A	125485.970	1	125485.970	44.892
2 vs 2A	43216.173	1	43216.173	15.460
RESIDUAL	11181.048	4	2795.262	,
TOTAL	244045.760	7		

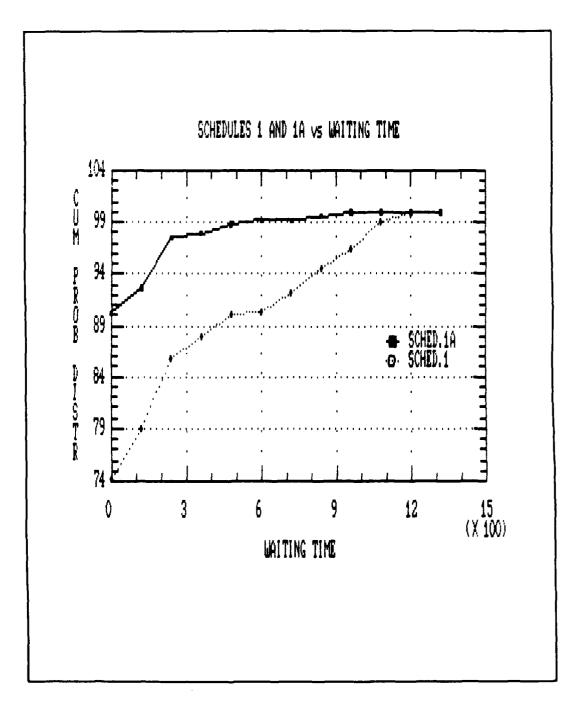


Figure 5.1 Cumulative Waiting Time Distribution in the Mission Areas

Schedules 1 and 1A

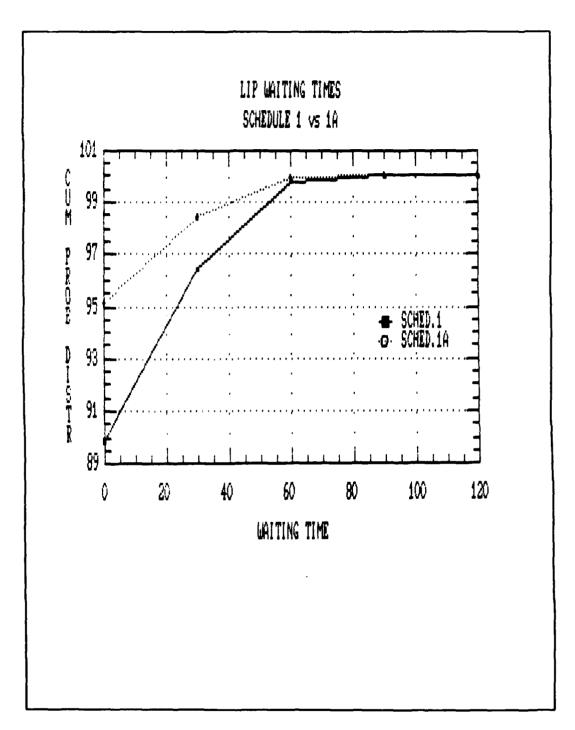


Figure 5.2 Cumulative LIP Waiting Times
Schedule 1 and 1A

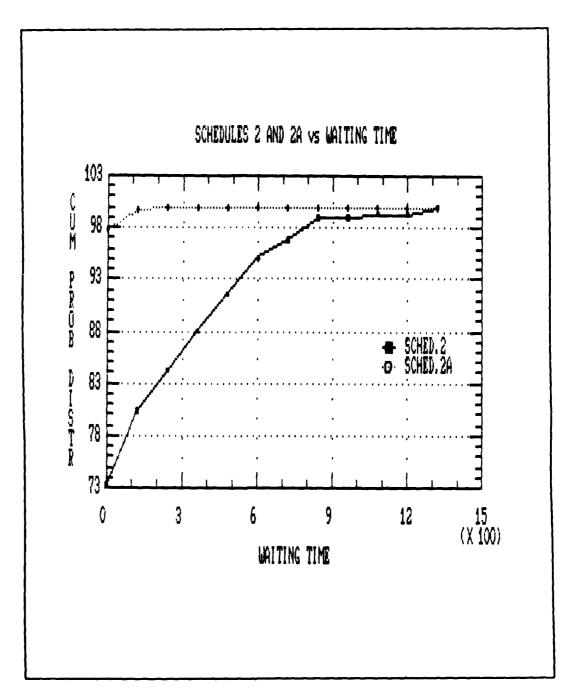


Figure 5.3 Cumulative Waiting Time Distribution in the Mission Areas

Schedules 2 and 2A

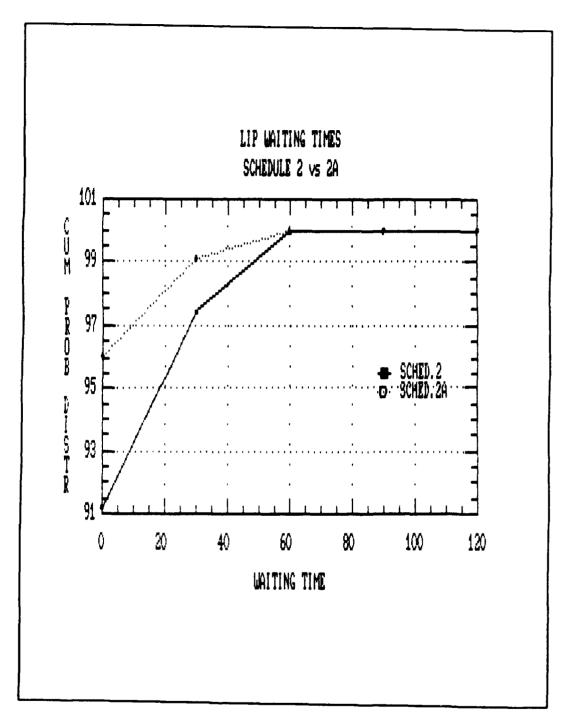


Figure 5.4 Cumulative LIP Waiting Times
Schedule 2 and 2A

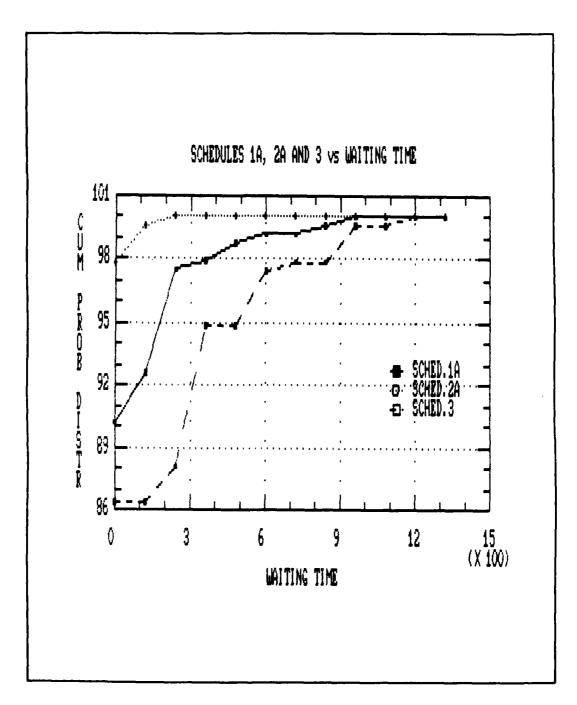


Figure 5.5 Cumulative Waiting Time Distribution
in the Mission Areas
Schedules 1A 2A and 3

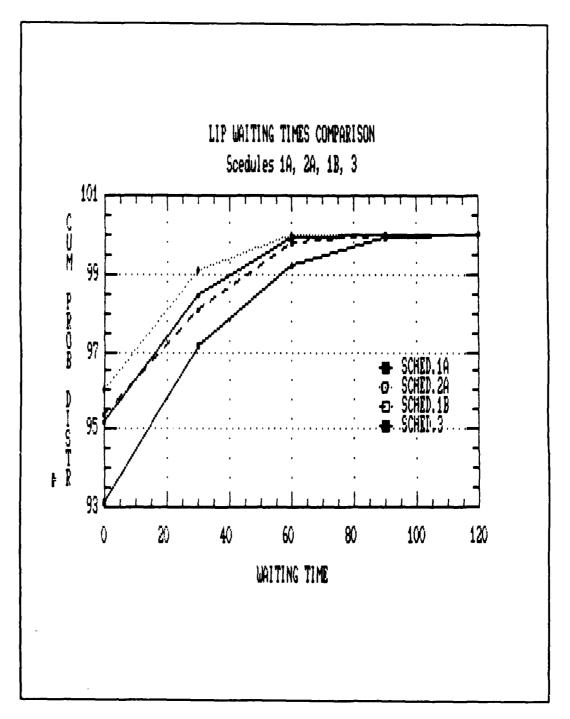


Figure 5.6 Cumulative LIP Waiting Times
Schedules 1A 1B 2A and 3

VI. CONCLUSIONS - SUMMARY

A. CONCLUSIONS

If an added emphasis is to be placed upon the efficiency/safety factor in scheduling the aircraft then Schedule 2A is the preferred schedule. If Schedule 2A conflicts with local base operations due to other operating constraints then Schedule 1A is the next best schedule. The difference in mean mission area waiting times for these two schedules is made more significant when it is also realized that landing aircraft have runway priority in schedule 2A and do not in Schedule 1A. Figure 6.1 compares the cumulative mission area waiting time distributions and figure 6.2 compares the cumulative LIP point waiting time distributions for schedules 1A and 2A.

If added emphasis is to be placed upon the performance factor in scheduling the aircraft then Schedule 2 is the preferred schedule. However, the increase of twenty four scheduled aircraft is at the expense of more than a ten fold increase in mean mission area waiting times that contributes to air traffic congestion and pilot fatigue and should be avoided if possible. Again, if Schedule 2 conflicts with local base operations due to other operating constraints then Schedule 1 is the next best schedule. It is

recommended that the efficiency/safety factor be the deciding factor in selecting schedules.

Table 6.1 contains a summary comparison between the different schedules. In this table the first column contains the average number of flights, the second column contains the percentage of the aircraft that waited in the mission area queues, the third column contains the percentage of the aircraft that waited more than 180 seconds in the mission area queues, the fourth column contains the percentage of the aircraft that waited more than 30 seconds at LIP and the fifth column contains the average conditional waiting time, in seconds, in the mission area queues.

TABLE 6.1
SUMMARY COMPARISON BETWEEN SCHEDULES

	# of A/C scheduled	<pre>% of A/c waiting in m. areas</pre>	waiting >180"in	waiting	Avg.Conditional waiting time in seconds
Sch.2A	106	2	0	0.8	11
Sch.1A	106	7	5.6	1.6	45
Sch.2	130	26	18	2.5	203
Sch.1B	89	7	7	2	230
Sch.3	99	14	13	3	368
Sch.1	130	26	17	3.5	496

Figure 6.3 compares the cumulative mission area waiting time distributions and figure 6.4 compares the cumulative LIP point waiting time distributions for schedules 1 and 2.

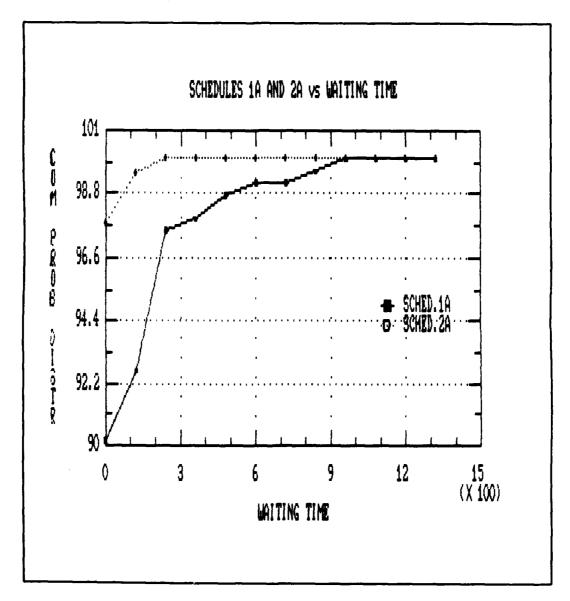


Figure 6.1 Cumulative Waiting Time Distribution
in the Mission Areas
Schedules 1A and 2A

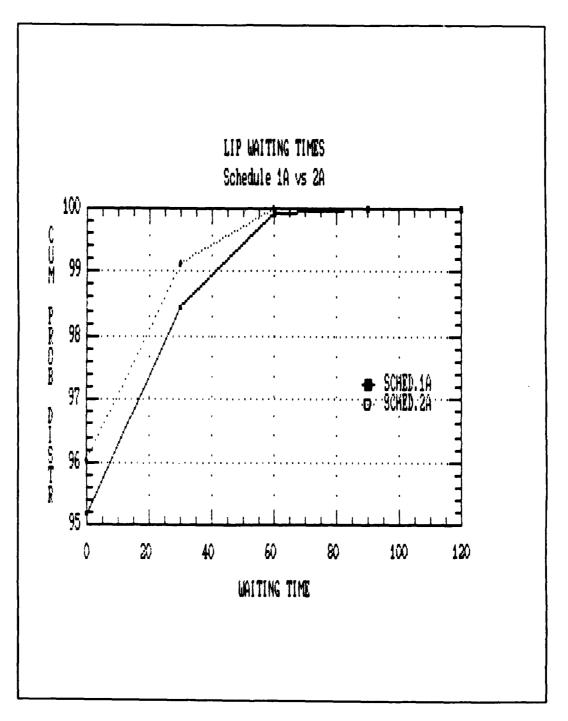


Figure 6.2 Cumulative LIP Waiting Times
Schedules 1A and 2A

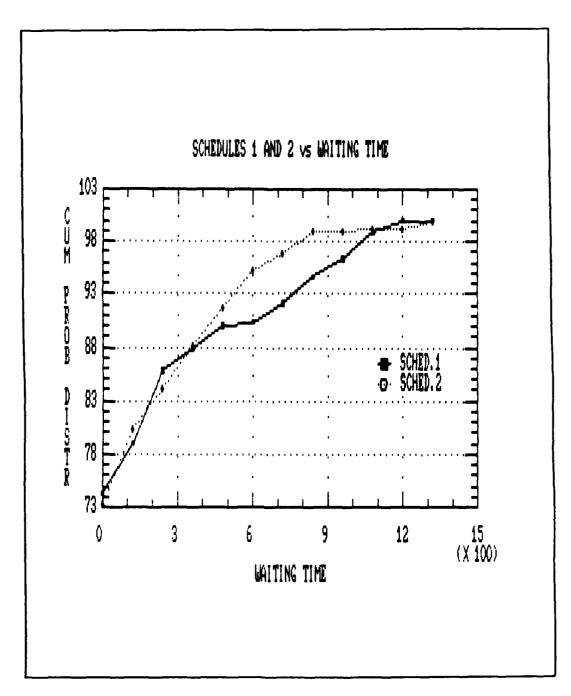


Figure 6.3 Cumulative Waiting Time Distribution in the Mission Areas

Schedules 1 and 2

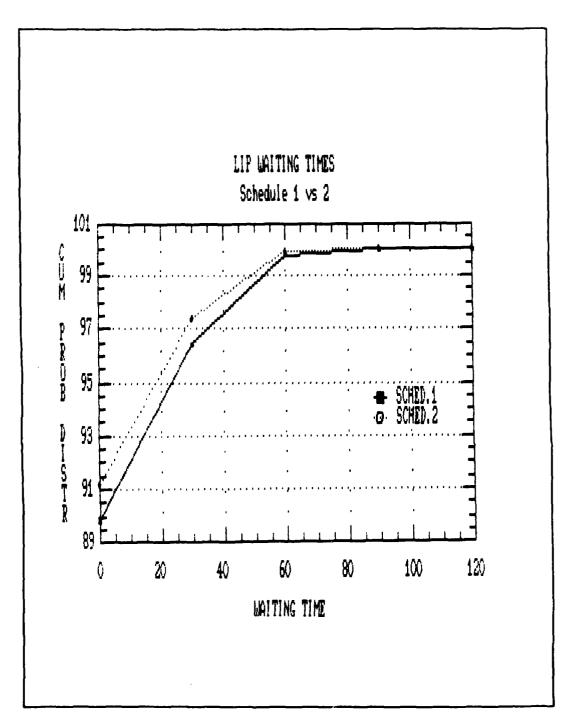


Figure 6.4 Cumulative LIP Waiting Times
Schedules 1 and 2

B. SUMMARY

This thesis presents an IBM-PC GPSS model for studying aircraft take-off schedules at Kalamata Air Force Base in Greece. The model is specific to Kalamata Air Force Base because of the structure and sequence of the queues used in modeling the air traffic control points and the training mission areas. The GPSS program can be transferred to any IBM-PC compatible computer that will run GPSS. The model can therefore be used at the Kalamata Air Force Base to continue to examine other aircraft take-off schedules and to help reducing fuel consumption.

Six aircraft take-off schedules were examined and a comparison of results was based upon factors of performance and efficiency/safety. The take-off schedule currently used at Kalamata Air Force Base is shown to be a poor performer with a low efficiency/safety factor. The take-off schedule proposed for use by the training squadron personnel at Kalamata Air Force Base is shown to have the highest performance factor and the worst efficiency/safety factor.

The specific schedule of ten minutes of a ten minute takeoff cycle consisting of two consecutive five minute take-off
periods from each squadron with runway priority given to
landing aircraft is shown to be the best schedule based upon
the recommended emphasis placed upon efficiency/safety
rather than on numerical performance.

APPENDIX A

This appendix contains the GPSS program for the Kalamata Air Force Base model.

```
20 *
30 *
40 *
                                                                          AIR-TRAFFIC CONTROL SIMULATION
 50 *
 70 *
 80 *
23. GNENTIAL DISTRIBUTION

110 EXP FUNCTION RN1,C24

0.0/.1,.104/.1..222/.3,.355/.4,.509/.5..69/.6,.915/.7,1.2/.75,1.38
.8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
120 *
130 *
 140 MEAN FUNCTION C1.D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
31800, ...
150 *
160 *
170 GENERATE
130 SWITCH1 LOGIC S
ADVANCE
                                                                                                                                                                       CREATE A SINGLE TRANSACTION
SET LOGIC SWITCH 1
TH-37 TAKE OFF
RESET LOGIC SWICH 1
NONE TH-37 TAKES OFF
                                                                                             7,,1
                                              GENERATE
 190
200
200
200
200
200
200
                                                                                              300
                                              LOGIC R
                                                                                             1
2100
                                                                                             ,SWITCH1
TRANSFER GENERATE
230
240 SWITCH2
250
250
270
280 LCSIC S
ADVANCE
170
280 TRANSFER
290 GENERATE
300 SEIZE
310 ADVANCE
320 RELEASE
320 RELEASE
320 TERMINATE
350 GENERATE
350 TERMINATE
                                               TRANSFER
                                                                                             , 900, 1
2, 900, 1
                                                                                                                                                                       ;SET LOGIC SWICH 2
;T-2 TAKE OFF
;RESET LOGIC SWICH 2
;NONE T-2 TAKES OFF
                                                                                              ई००
                                                                                              2100
                                                                                             JSWITCH2
9000,FN≇EXP
DANGE
                                                                                                                                                                        : CREATE EMERGENCY EVENTS
                                                                                              600.180
                                                                                                                                                                        ; EMERGENCY HOLDS
                                                                                              DANGE
                                                                                                                                                                         :EMERGENCY TERMINATES
                                               TERMINATE
                                                                                                                                                                         ;A/C FROM OTHER BASES
                                                                                              9100, FN#EXP
                                                                                                                                                                        ASSIGN TO A PARAMETER
                                                                                              1,2
                                                                                               ,EPI
                                CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
   410 *
420
430
                                                                                              60,10
N$GNRT,1,PISTA
1,PISTA
                                                                                                                                                                         ; CREATE T-37'S
                                                GENERATE
                                                                                                                                                                         THE SIMULATION STOPS AFTER
                                               TEST L
GATE LS
    440
    450
                                               ASSIGN
                                                                                                                                                                         : ASSIGN TO A PARAMETER
                                                                                               1,1
   460
                                                                                               , DOWN
                                               TRANSFER
    470 *
                                                                                              60,10
N≇GNRT,1,PISTA
2,PISTA
                                                                                                                                                                         ; CREATE T-2'S
    480
                                                GENERATE
    490
                                               TEST L
GATE LS
   500
```

```
; ASSIGN TO A PARAMETER
; WAIT OUT OF THE RUNWAY
; DONT MOVE IF EMERGENCY HOLDS
; CHECK FOR AND ON BASE LES
; CAPTURE THE CONTROLLES
; GOING FOR LINE UP
                                              1.0
CNTR
DANGE
                      ASSIGN
                      QUEUE
GATE FV
GATE SE
SELLE
520 DOWN
540 ⊁
550
                                              CAP6
CNTE
560
570 LINUP
                      DEPART
                                              CNTR
                                                                                    LINE-UP CHECK
                                              70,20
CNTR
                      ADVANCE
580
                      RELEASE
                                                                                   START FLIGHT TIMEFOR T-2 A/C
START FLIGHT TIME FOR T-37 A/C
AFTER TAKE OFF TO DEPART POINT
FORMATIONS, INSTR.FL., CPM
590
                      MARK
                                               6
600
                      MARK
                       ADVANCE
                                               100,10
610
615
620 *
630
                                               .25,,OTHER
                       TRANSFER
                                              2,101,108,0,F,QUEUP :FIND EMPTY AREA IF EXISTS DNE BV$FIRST,1,WEST ;CHOOSE EAST OR WEST AREA
                      SELECT E
TEST E
640 AREA
650 ¥
660 *
670 *
                  EAST AREAS
                                                                                   RECORDS T-37'S
RECORDS TOTAL # OF A/C
MAIT IN THE QUEUE
A/C TYPE T-37
CAPTURE THE AREA
LEAVE THE QUEUE
JOIN THE GROUP
COUNT THE TIME IN THE AREA
DO SCHEDULED ACTIVITY
FREE THE AREA
                      SAVEVALUE
SAVEVALUE
680
                                               13+,P1
690
                                              14+,1
P2
700 WAIT
                      QUEUE
                                              P1,1,TTWO
P2
P2
710
                       TEST E
720
730
740
750
760
                      SEIZE
DEPART
                                              FARM
                       JOIN
                      MARK
                                               60
                      ADVANCE
RELEASE
                                              2100,300
P2
770
780
                                              FARM
                      REMOVE
                                                                                   ; IF EMERGENCY ORBIT UNDER
;GOING TO EPI
;ENTER THE QUEUE
;SYNCHRONIZE THE AIRCRAFTS
;IF EMERGENCY ORBIT THERE
;CAPTURE THE STORAGE
800
                      GATE FV
                                               DANGE
810 TOIP
                      ADVANCE
                                              120,30
CAPI
820 IPE
830
                      RUEUE
                      SEIZE
                                               DUMY1
                                              DANGE
CAF1
SIM, DIR, DLY
                      GATE FV
ENTER
840
850
                       TRANSFER
860
                      ADVANCE
DEPART
870 DLY
                                               ĈĂP1
880 DIR
                                                                                   ; LEAVE THE QUEUE
                                              DUMÝ:
120.10
CAPÍ
890
                      RELEASE
900
                      ADVANCE
                                                                                    ; GOING TOWARDS EP2
; FREE THE STORAGE
910
920 *
                      LEAVE
                                              CAP2
DUMY2
                                                                                    ENTER THE QUEUE
SYNCHRONIZE THE AIRCRAFTS
IF EMERGENCY DRBIT THERE
930 BAK
                      QUEUE
                      SEIZE
GATE FV
ENTER
940
                                               DANGE
950
                                              CAP2
SIM, DRC, DLL
960
970
                                                                                    ENTER THE STORAGE
                      TRANSFER ADVANCE
980 DLL
990 DRC
                                               10
CAP2
                       DEPART
                                                                                    : DEPART THE QUEUE
1000
                      RELEASE
                                               DUMY2
                                               70,10
CAP2
                                                                                    GOING TOWARDS IF
1010
                      ADVANCE
1020
1030 #
1040 RWAY
                      LEAVE
                                                                                    ENTER THE QUEUE AT IP
SYNCHRONIZE THE AIRCRAFTS
IF EMERGENCY GO TO EPI
ENTER THE STORAGE
                      QUEUE
                                               CAP3
 1050
                      SEIZE
                                               DUMY3
                      GATE FV
ENTER
TRANSFER
ADVANCE
DEPARE
1060
                                               DANGE, EPI
                                               CAP3
 1070
                                               SIM, DIREC, DELAY
 1080
1090 DELAY
1100 DIREC
                                               10
                                               CĂP3
                                                                                    DEPART THE QUEUE
1110
1120
1130
                       RELEASE
                                               DUMÝ3
65,5
CAP3
                                                                                    ; GOING TOWARDS LIP
; FREE THE STORAGE
                       ADVANCE
                       LEAVE
 1140 *
                                                                                    SYNCHRONIZE THE AIRCRAFTS IF EMERGENCY GO TO EPI
 1150 LIP
                      QUEUE
                                               CAP4
                                               DUMY4
 1160
                       SEIZE
                       BATE FV
 1170
                                               DANGE, EPI
 1180
                      ENTER
                                               CAP4
                                                                                    ENTER THE STORAGE
```

```
1190
1200 DELA
1210 DIRE
1220
1230
1240
1250
                              TRANSFER
ADVANCE
DEPART
                                                            SIM, DIRE, DELA
                                                            IÕ
CAP4
                                                                                                       :LEAVE THE QUEUE
                              RELEASE
ADVANCE
LEAVE
                                                            ٤٠٧٠
                                                           70,10
CAP4
                                                                                                      ;GOINE TO BREAK POINT
;FREE THE STORAGE
;IF EMERGENCY : GI TO ENTRESCINT
;CHECK A/C ON DOWNLING ION T GUELF
                              GATE FY
GATE SNF
                                                           DANGE EF I
CAPS, CNTU
     1260
   1270 * 1280
1290
1300
                              ENTER
                                                          CAP5
45,15
CAP5
                                                                                                     ;THEY ARE SYNCHRONIZED HERE
;DOWNWING LEG
;FREE THE STORAGE
;IF EMERGENCY : GO TO ENTR.POINT
;CHECK #A/C ON BASELEG DON'T REJECT
                              ADVANCE
                              LEAVE
     1310
                              BATE FV
BATE SNF
                                                          DANGE, FAST
CAP6, GOAR
    1320 BASE
   1330
1340
1350
1360 *
1370
                              ENTER
                                                          CAP6
                             ADVANCE
LEAVE
                                                                                                      FINTER THE CAPACITY
                                                          45,15
CAP6
                                                                                                      BASE LEG
FREE THE CAPACITY
                            GATE FV
GATE FV
TEST NE
TEST LE
ADVANCE
TEST NE
SAVEVALUE
TRANSFER
TEST S
                                                         DANGE, TELO
CNTR, GOAR
P1,2,OUT
P1,1,TTT
                                                                                                     ; IF EMERGENCY DO FULL STOP
; IF A/C IN THE RUNWAY GO-AROUND
; A/C FROM OTHER BASE
; CHECK FOR A/C TYPE T-37
; CHECK FLIGHT TIME OF T-37
; TOUCH AND GO
    1380
    1390
    1400
   1410
                                                         P1:1:TTT
MP7,3900,TELD
   1430 MORE
1433
1435
                                                        MP7,3900,TEL0
10,5
P1,2,CNTU
20+1
CNTU
MP4,900,MORE
20,5
P1,2,PISTA
P1,1,TABULT2
TOTAL37
PISTA
TOTAL172
  1440
1450 DUT
                                                                                                     COUNT THE NUMBER OF LANDS
                                                                                                    ; CHECK FLIGHT TIME FOR FORR. A/D
; FULL STOP LANDING
; CHECK FOR OTHER TYPE A/C
; IF A/C TYPE IS T-37 CONTINUE
; DISTRIBUTION OF THE TOTAL TIME
                             TEST 6
  1460 TELD ADVANCE
1470 TEST NE
1480 FINISH TEST E
  1490
                            TABULATE
  1570 TABULATE
1510 TABULT2 TABULATE
1520 PISTA TERMINATE
1533 *
                                                         TOTALT2
                                                                                                    ; TABULATE T-2 FLIGHT TIME
  1540 CNTU
1550
1560 FST
                                                        60,5
DANGE,CRIT
.20,,CLOSE
CAP3,EPI1
Q$CAP4,0,EPI
                            ADVANCE
                                                                                                   ; CONTINUE TO LIP
; IF EMERGENCY : GO TO ENTR. POINT
; 20% CONTINUE FOR CLOSE PATTERA
; CHECK # A/C FROM IP TO LIP
; IF A/C WAITS AT LIP, GO TO EPI
; GOING TO LIP
                            GATE FV
TRANSFER
GATE SNF
TEST E
  1570 HERE
  1580 HERE1
  1590
                            ADVANCE
                                                        120,20
,LIP
  1600
                            TRANSFER
 1610 #
1620 EPI
1630
                           ADVANCE
                                                        170,20
,IPE
                                                                                                    ; GOING TO EP1
                            TRANSFER
 1640 *
 1650 GDAR
                           ADVANCE
GATE SNE
TRANSFER
                                                       30,10
CAP5,CLOSE
,HERE_
                                                                                                   ; GOING AROUND
 1660
                                                                                                   IF NO A/C IN DOWNWING DO CLOSE
 1670
 1680 EPI1
                           TRANSFER
                                                        .30 HERE1.EPI
 1690 *
                                                                                                   ;30% GO TO EPI
1700 TTWD
1710
                           SEIZE
                                                       P2
P2
                                                                                                   ; CAPTURE THE AREA
                           DEPART
                                                                                                  ; CAPTURE THE AKEA
; LEAVE THE QUEUE
; JOIN THE SROUP
; MARK THE TIME IN THE AREA
; DO THE SCHEDULED ACTIVITY
; FREE THE AREA
; OUT OF THE GROUP
1710
1720
1730
1740
1750
1760
1770
                           JOIN
                                                       FARM
                           MARK
                                                       60
                          ADVANCE
RELEASE
                                                       2400,300
                                                       P2
FARM
                           REMOVE
                           TRANSFER
                                                       ,TOIP
1780
1790 *
                                            WEST
                                                             AREAS
1800 *
1810 WEST
                          SAVEVALUE
SAVEVALUE
                                                       15+,P1
                                                                                                  RECORDS T-37'S RECORDS TOTAL # A/C
1820
                                                      16+,1
P2
1840
                          QUEUE
                                                                                                  ENTER THE QUEUE
1850
                          TEST E
                                                      P1,1,TTWB
                                                                                                  :CHECK THE TYPE OF THE A/C
```

1 to 1

```
A/C T-37 CAPTURES THE AREA
LEAVE THE QUEUE
JOIN THE GROUP
MARK THE TIME IN THE AREA
DO THE SCHEDDLED ACTIVITY
FREE THE AREA
OUT OF THE GROUP
GOING TO EPZ
                                         F2
F2
1860
                    DEPAR
JCIN
1870
188
                                         FARM
                                         2100,300
P2
1900
                    MARK
                    ADVANCE
RELEASE
 ē
1910
1920
1930
1940
                                         FARM
                    REMOVE
ADVANCE
                                         200,100
,BAK
                    TRANSFER
1950
                                                                          ; A/C T-2 CAPTURES THE AREA
LEAVE THE QUEUE
; JOIN THE GROUP
; MARK THE TIME IN THE AREA
                                         P2
P2
1960 TTWB
                    SEIZE
                    DEPART
JOIN
1970
1980
                                         FARM
1990
                    MARK
                                          60
                                                                          DO SCHEDULED ACTIVITY
FREE THE AREA
OUT OF THE GROUP
GOING TO EP2
2000
2010
                                         2400,300
P2
                    ADVANCE
                    RELEASE
ŽŎŽŎ
2030
                    REMOVE
ADVANCE
                                         FARM
                                         200,100
,BAK
2040
                    TRANSFER
2050 *
                    TEST LE
2060 TTT
                                         MP6,4500,TELD
                                                                           ; CHECK FLIGHT TIME FOR T-2 A/C
                    TRANSFER
 2070
                                                                           GO FOR FULL STOP
2080 *
                                         .80,EPI,BASE
.80,FST,EPI
CNTR,HERE
45,15
                                                                          20% GC TO IPE, OTHERS CONTINUE
80% GO TO IPE
IF NO A/C FOR TAKE OFF CONTINUE
DOING CLOSE PATTERN
2090 FAST
2100 CRIT
                    TRANSFER
                    TRANSFER
21100 CLOSE
21100 CLOSE
2120
2130
2140 *
2150 QUEUP
2160
                    GATE FV
                    ADVANCE
TRANSFER
                                          ,BASÉ
                                                                           BASE KEY
                                         13,101,108,1,Q
P13,8,SLCT
                    COUNT GE
TEST L
                                                                           ; CHECK THE QUEUES IN ALL AREAS ; CHECK IF ALL QUEUES ARE OCCUPIED
2170
2180
2190
2200
2210 SLCT
2220
2230
2240
2243 GTHER
                                         FARM, MP60,,P2,2 ;FIND THE EARLIEST OCCUPIE

32,P2
FARM, ALL,,P2,X32,AREA ;REMOVE FROM THE GROUP

AREA
2,101,108,,Q ;SELECT AREA WITH THE MIN

32,P2
FARM, ALL,,P2,X32,AREA ;REMOVE FROM THE GROUP

AREA
30+,1
2400,300 ;PERFORM SHEDULED ACTIVITY
PERFORM SHEDULED ACTIVITY
BACK TO THE AIRPORT
                    SCAN MAX
SAVEVALUE
REMOVE
                                                                           :FIND THE EARLIEST OCCUPIED AREA
                    TRANSFER
                    SELECT MIN
SAVEVALUE
                                                                           SELECT AREA WITH THE MIN QUEUE
                    REMOVE
                    TRANSFER
                   SAVEVALUE
ADVANCE
                                                                           ; A/C NOT GOING TO MISSION AREAS
PERFORM SHEDULED ACTIVITIES
BACK TO THE AIRPORT
2243 U
2246
2248
2249 *
2250 *
                    TRANSFER
                                          , IPE
                                    MAKE TABLES
2280 TOTAL37 TABLE
                                         MF7,3600,240,18
                                                                              :TOTAL TIME DISTRIBUTION
2290 TOTALT2 TABLE
                                         MP6,3600,240,18
                                                                              :TOTAL TIME DISTRIBUTION
2300 CNTR
                    QTABLE
                                         CNTR,0,60,40
                                                                              ;TIME DISTRIBUTION IN CNTR QUEUE
2310 CAP1
                    QTABLE
                                         CAP1,0,30,40
                                                                              :TIME DISTRIBUTION IN CAP1 QUEUE
2320 CAP2
                    QTABLE
                                         CAP2.0.30.40
                                                                              :TIME DISTRIBUTION IN CAP2 QUEUE
2330 CAP3
                    QTABLE
                                         CAP3,0,30,40
                                                                              :TIME DISTRIBUTION IN CAPS QUEUE
2340 CAP4
                    QTABLE
                                         CAP4.0.30.40
                                                                              :TIME DISTRIBUTION IN CAP4 QUEUE
2350 AREA1
                     QTABLE
                                           101,0,120,32
                                                                                :TIME DISTRIBUTION IN AREA Q101
2360 AREA2
                    QTABLE
                                         102,0,120,32
                                                                              *TIME DISTRIBUTION IN AREA Q102
2370 AREA3
                      QTABLE
                                           103,0,120,32
                                                                                ;TIME DISTRIBUTION IN AREA Q103
2380 AREA4
                   QTABLE
                                          104,0,120,32
                                                                              TIME DISTRIBUTION IN AREA C104
```

```
2390 AREAS
                 CTABLE
                                  105,0,120,32
                                                                ; TIME DISTRIBUTION IN AREA GIDE
2400 AREA6 DIABLE
                                 106,0,120,32
                                                               ITIME DISTRIBUTION IN AREA 0112
2410 AREA7
                 GTABLE
                                  107,0,120,32
                                                                ITIME DISTRIBUTION IN AREA SINT
                                                               ;TIME DISTRIBUTION IN AREA DIGE
2420 AREAS GTABLE
                                 108,0,120,32
2430 *
2440 FIRST BVARIABLE
2450 *
2460 * D E F I N
                                  (P2'E'101+P2'E'102+P2'E'103+P2'E'104)
                DEFINE THE STORAGES
2470 CAP1
2480 CAP2
2490 CAP3
2500 CAP4
2510 CAP5
2520 CAP6
                STORAGE
STORAGE
STORAGE
STORAGE
STORAGE
STORAGE
                                  222332
2540 *
                TIME
                             SEGMENT
2550 GNRT
2560
2570
                                                             ;TIME ARRIVES AT 30600
;WAIT UNTIL ALL THE A/C LAND
;SHUT OFF THE RUN
                GENERATE
TEST E
TERMINATE
                                  30600
                                  N$DOWN, N$FINISH
```

APPENDIX B

This appendix contains the GPSS program modifications for the different take off schedules.

SCHEDULE 1

```
20 *
30 *
                                    AIR-TRAFFIC CONTROL SIMULATION
40 *
50 *
                                                                                                                                  *
60 *
70 *
                 80 *
90 *
# 110 EXP FUNCTION RN1,C24
0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38
.6,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
120 *
130 *
                                            EXPONENTIAL DISTRIBUTION
140 MEAN FUNCTION C1,D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
150 *
160 ±
                                                                                  CREATE A SINGLE TRANSACTION
                      GENERATE
                                              1,,1
                                                                                  SET LOGIC SWITCH 1
SET LOGIC SWITCH 1
T-37 TAKE OFF
RESET LOGIC SWICH 1
NONE T-37 TAKES OFF
180 SWITCH1 LDGIC S
190
200 LDGIC R
210 ADVANCE
220 TRANSFER
230 SWITCH2 LDGIC S
250 ADVANCE
250 ADVANCE
250 ADVANCE
250 ADVANCE
260 LOGIC R
270 ADVANCE
280 TRANSFER
290 GENERATE
300 SEIZE
310 ADVANCE
320 RELEASE
330 TERMINATE
340 *
350 GENERATE
 180 SWITCH1 LOGIC S
                                              300
                                              2100
                                              ,SWITCH1
                                              ,5witch.
,,900,1
2
300
2
2100
                                                                                  ;SET LOGIC SWICH 2
;T-2 TAKE OFF
;RESET LOGIC SWICH 2
;NONE T-2 TAKES OFF
                                              ,SWITCH2
9000,FN$EXP
DANGE
600,180
DANGE
                                                                                   : CREATE EMERGENCY EVENTS
                                                                                   : EMERGENCY HOLDS
                                                                                   ; EMERGENCY TERMINATES
                       TERMINATE
350
360
370
380
390 *
400 *
                      GENERATE
ASSIGN
MARK
                                                                                  #A/C FROM OTHER BASES
#ASSIGN TO A PARAMETER
#MARK THE TIME
                                              9100,FN$EXP
                                               1,2
                       TRANSFER
                                               .EPI
                CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
 410 *
                                              60,10
N$GNRT,1,PISTA
1,PISTA
1,1
                                                                                   ; CREATE T-37'S
 420
430
440
                       GENERATE
                       TEST L
GATE LS
                                                                                   THE SIMULATION STOPS AFTER
                                                                                   : ASSIGN TO A PARAMETER
  450
                       ASSIGN
                                               , DOWN
  460
                       TRANSFER
  470 *
  480
                       GENERATE
                                               60,10
                                                                                   :CREATE T-2'S
```

SCHEDULE 1A

```
20 *
30 *
                                          AIR-TRAFFIC CONTROL SIMULATION
40 ±
50 ±
70 *
80 *
EXPONENTIAL DISTRIBUTION

100 *
110 EXP FUNCTION RN1,C24
0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.36
.8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
120 *
130 *
 130 MEAN FUNCTION C1.D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
 150 *
 160 *
170
                                                                                               CREATE A SINGLE TRANSACTION
SET LOGIC SWITCH 1
T-37 TAKE OFF
RESET LOGIC SWICH 1
NONE T-37 TAKES OFF
 170 GENERATE
180 SWITCH1 LOGIC S
                                                     7,,1
190 ADVANCE
200 LOGIC P
210 ADVANCE
220 TRANSFER
230 GENERATE
240 SWITCH2 LOGIC R
250 ADVANCE
250 LOGIC R
270 ADVANCE
280 TRANSFER
290 GENERATE
300 SEIZE
310 ADVANCE
320 RELEASE
330 TERMINAT
340 *
350 GENERATE
340 *
350 GENERATE
360 ASSIGN
370 MARK
370 MARK
380 TRANSFER
390 *
400 * CREATE AIRCE
                          ADVANCE
                                                     300
 190
                                                     1
2100
,SWITCH1
,900,1
2
300
                          TRANSFER
                          GENERATE
                                                                                               SET LOGIC SWICH 2
T-2 TAKE OFF
RESET LOGIC SWICH
NONE T-2 TAKES OFF
                                                     2100
                                                     SWITCH2
9000,FN$EXP
DANGE
                          TRANSFER
                                                                                               : CREATE EMERGENCY EVENTS
                          GENERATE
                                                      600,180
DANGE
                                                                                               : EMERGENCY HOLDS
                                                                                                : EMERGENCY TERMINATES
                           TERMINATE
                                                                                                ; A/C FROM OTHER BASES
: ASSIGN TO A PARAMETER
; MARK THE TIME
                                                      9100,FN$EXP
                          GENERATE
                                                      1,2
                                                      ,EPI
                           TRANSFER
                  CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
  400 *
  410
420
                                                      75,10
N$GNRT,1,PISTA
1,PISTA
                                                                                                ; CREATE T-37'S
                           GENERATE
                                                                                                THE SIMULATION STOPS AFTER
                           TEST L
GATE LS
  430
  440
                                                                                                : ASSIGN TO A PARAMETER
  450
                           ASSIGN
  460
470 *
480
                                                    . ,DOWN
                           TRANSFER
                                                                                                :CREATE T-2'S
                                                      75,10
N#GNRT,1,PISTA
                           GENERATE
                            TEST L
                                                      2,PISTA
1,0
CNTR
DANGE
CAP6
  500
510
                            GATE LS
                                                                                                ASSIGN TO A PARAMETER
MAIT OUT OF THE RUNHAY
DONT MOVE IF EMERGENCY HOLDS
CHECK FOR ALC ON BASE LEG
                           ASSIGN
QUEUE
GATE FV
GATE SE
  520 DOWN
530
540 *
```

SCHEDULE 1B

```
10 ***************************
20 *
30 *
40 *
50 *
                               AIR-TRAFFIC CONTROL SIMULATION
EXPONENTIAL DISTRIBUTION
100 *
110 EXP FUNCTION RN1,C24
0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38
.8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
110 EXP
120 *
130 *
140 MEAN FUNCTION C1.D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
150 *
160 *
170
                                                                      ; CREATE A SINGLE TRANSACTION
; SET LOGIC SWITCH 1
; T-37 TAKE OFF
; RESET LOGIC SWICH 1
; NONE T-37 TAKES OFF
170 GENERATE
180 SWITCH1 LOGIC S
                                       1,,1
                  ADVANCE
                                       300
190
200
210
220
230
230
                  LOGIC R
                                       3300
                   ADVANCE
                                       ,SWITCH1
                   TRANSFER
                                       300,1
                  GENERATE
                                                                      ; SET LOGIC SWICH 2
;T-2 TAKE OFF
;RESET LOGIC SWICH 2
;NONE T-2 TAKES OFF
240 SWITCH2 LOGIC S
250
260
270
                  ADVANCE
                  LOGIC R
ADVANCE
                                       3300
280
290
300
310
320
330
*
                                       SWITCH2
9000,FN$EXP
                   TRANSFER
                   GENERATE
                                                                      CREATE EMERGENCY EVENTS
                                       DANGE
                   SEIZE
                   ADVANCE
                                       600,180
DANGE
                                                                      :EMERGENCY HOLDS
                   RELEASE
                   TERMINATE
                                                                      :EMERGENCY TERMINATES
350
360
370
380
                                                                      ;A/C FROM OTHER BASES
;ASSIGN TO A PARAMETER
;MARK THE TIME
                  GENERATE
ASSIGN
                                       9100,FN$EXP
                                       1,2
                   MARK
                                       ,EPI
                   TRANSFER
390 *
400 *
            CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
410 *
420
430
                   GENERATE
                                       60,10
N$GNRT,1,PISTA
1,PISTA
                                                                      ; CREATE T-37'S
                  TEST L
GATE LS
                                                                       THE SIMULATION STOPS AFTER
440
450
                   ASSIGN
                                                                       ; ASSIGN TO A PARAMETER
                                       1,1
460
                   TRANSFER
                                       , DOWN
470 *
                                       60,10
N#GNRT,1,PISTA
480
                   GENERATE
                                                                      :CREATE T-2'S
490
                   TEST L
                                       2,PISTA
1,0
CNTR
500
                   GATE LS
510
520 DOWN
530
                                                                      ; ASSIGN TO A PARAMETER
; MAIT OUT OF THE RUNNAY
; DONT MOVE IF EMERGENCY HOLDS
; CHECK FOR A\C ON BASE LES
                   ASSIGN
                   QUEUE
                   GATE FV
GATE SE
                                       DANGE
 540 *
                                       CAP6
```

SCHEDULE 2

```
AIR-TRAFFIC CONTROL SIMULATION
40 *
50 *
     70
80
EAFUNENTIAL DISTRIBUTION

100 #
110 EXF FUNCTION RN1,C24
0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38
.8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
120 #
130 #
130 *
140 MEAN FUNCTION C1.D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
 150 *
150 *
160 *
290
300
310
320
330 *
350
350
350
                                               9000,FN$EXP
DANGER
600,180
DANGER
                       GENERATE
                                                                                     : CREATE EMERGENCY EVENTS
                       SEIZE
ADVANCE
RELEASE
                                                                                     : EMERGENCY HOLDS
                       TERMINATE
                                                                                     : EMERGENCY TERMINATES
                                                                                     ;A/C FROM OTHER BASES
;ASSIGN TO A PARAMETER
;MARK THE TIME
                       GENERATE
ASSIGN
                                                9100,FN$EXP
                                                1,2
                       MARK
                                               ,TOEP1
 380
390 *
                       TRANSFER
 400 *
               CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
410 ±
411
412
413
                       GENERATE
ASSIGN
                                                                                   CREATE THE FIRST 4 T-37'S ASSIGN TO A PARAMETER
                                               120,10,,4
                                                , DOWN
                       TRANSFER
                                               120,10,60,4
1,0
,DOWN
 414
415
                       GENERATE
                                                                                   CREATE THE FIRST 4 T-2'S ASSIGN TO A PARAMETER
                       ASSIGN
 416
417 *
420
430
431 *
                       TRANSFER
                                                                                     CREATE T-37'S
THE SIMULATION STOPS AFTER
ALL THE A/C HAVE LANDED
ASSIGN TO A PARAMETER
                                               480,60,1500
N$GNRT,1,PISTA
                       GENERATE
                       TEST L
                       ASSIGN
                                                , DOWN
 460
                        TRANSFER
 470 *
                                                                                     CREATE T-2'S
THE SIMULATION STOPS AFTER
ALL THE A/C HAVE LANDED
ASSIGN TO A PARAMETER
MAIT OUT OF THE RUNNAY
DONT MOVE IF EMERGENCY HOLDS
CHECK FOR A/C ON BASE LEG
CAPTURE THE CONTROLLER
GOING FOR LINE UP
                                               480,60,1740
N$GNRT,1,PISTA
 480
                       GENERATE
 490
491 *
                       TEST L
                                               1.0
CNTR
DANGER
CAP6
CNTR
CNTR
 510
                        ASSIGN
510
520 DOWN
530
540
550
560
561 #
562 #
                        QUEUE
                       BATE FY
BATE SE
                       SEIZE
DEPART
                                        L I N E
70,20
ÇNTR
                                                                                     ;LINE-UP CHECK
TAKE-OFF
START FLIGHT TIMEFOR T-2 A/C
START FLIGHT TIME FOR T-37 A
 570 LINEUP
                        ADVANCE
 580
590
                       RELEASE
                       MARK
                                                <u>6</u>7
 600
                        MARK
```

SCHEDULE 2A

```
10 *********************
 20 *
30 *
                                   AIR-TRAFFIC CONTROL SIMULATION
 40 *
50 *
 60 *
70 *
     EXPONENTIAL DISTRIBUTION

110 EXP FUNCTION RN1,C24
0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38
.8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
120 *
130 *
140 MEAN FUNCTION C1 PC
3600,380-11/FACC EN
140 MEAN FUNCTION C1,D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
 160 *
290
300
                                            9000, FN$EXF
                                                                              : CREATE EMERGENCY EVENTS
                     GENERATE
                     SEIZE
                                            DANGÉR
 310
320
                     ADVANCE
                                            600,180
DANGER
                                                                              :EMERGENCY HOLDS
                     RELEASE
 330
                                                                              : EMERGENCY TERMINATES
                      TERMINATE
 340 *
 350
360
                                                                              ; A/C FROM OTHER BASES
                     GENERATE
                                            9100,FN$EXP
                                                                              ASSIGN TO A PARAMETER
                     ASSIGN
                                            1,2
                     MARK
 370
 380
390 *
                                            ,TOEF1
                      TRANSFER
 400 *
               CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
 410 *
                                                                             CREATE THE FIRST 4 T-37'S ASSIGN TO A PARAMETER
 411
412
413
                      GENERATE
                                            120,10,,4
                                            1,1
,DDWN
120,10,60,4
1,0
,DDWN
                      ASSIGN
                      TRANSFER
                                                                             ; CREATE THE FIRST 4 T-2'S ; ASSIGN TO A PARAMETER
 414
415
                      GENERATE
                      ASSIGN
 416
417 *
                      TRANSFER
                                                                             ;CREATE T-37'S
THE SIMULATION STOPS AFTER
ALL THE A/C HAVE LANDED
ASSIGN TO A PARAMETER
 420
430
431 #
                                            600,60,1500
N$GNRT,1,PISTA
                      GENERATE
                      TEST L
 45ò
                      ASSIGN
                                            1,1
DOWN
 460
                      TRANSFER
 470 *
                                                                              CREATE T-2'S
THE SIMULATION STOPS AFTER
ALL THE A/C HAVE LANDED
ASSIGN TO A PARAMETER
HAIT OUT OF THE RUNHAY
DON'T MOVE IF EMERGENCY HOLDS
CHECK FOR A/C ON BASE LEG
CAPTURE THE CONTROLLER
GOING FOR LINE UP
                                            600,60,1800
N$GNRT,1,PISTA
 480
                      GENERATE
  490
                      TEST L
  491 *
                                            1,0
CNTR
DANGER
CAP6
CNTR
CNTR
                      ASSIGN
 510
 520 DOWN
                      QUEUE
                      GATE SE
  530
540
550
                      SEIZE
  560
                      DEPART
  561 +
                                     L I N E
70,20
ÇNTR
  562
                      ADVANCE
RELEASE
                                                                               ;LINE-UP CHECK

:TAKE-DFF

:START FLIGHT TIMEFOR T-2 A/C

;START FLIGHT TIME FOR T-37 A/C
  570 LINEUP
  580
  590
                      MARK
                                             6
7
  600
                      MARK
```

SCHEDULE 3

```
10 **********************
20 *
30 *
                                 AIR-TRAFFIC CONTROL SIMULATION
40 *
50 *
70 *
80 *
110 EXP FUNCTION RN1,C24
0,0/.1,.104/.2,.222/.3,.355/.4,.509/.5,.69/.6,.915/.7,1.2/.75,1.38
.8,1.6/.84,1.83/.88,2.12/.9,2.3/.92,2.52/.94,2.81/.95,2.99/.96,3.2
.97,3.5/.98,3.9/.99,4.6/.995,5.3/.998,6.2/.999,7/.9998,8
120 #
130 #
140 MEAN
90 *
100 *
                                        EXPONENTIAL DISTRIBUTION
140 MEAN FUNCTION C1.D8
3600,380.11/5400,221.60/13200,488.62
15000,242.63/23400,557.83/25200,124.58
31800,494.60/36600,221.30
 150 *
160 *
290
300
                                          9000,FN≇EXP
DANGER
600,180
DANGER
                                                                            :CREATE EMERGENCY EVENTS
                     GENERATE
                     SEIZE
                     ADVANCE
                                                                            : EMERGENCY HOLDS
 310
320
330
                     RELEASE
                                                                            : EMERGENCY TERMINATES
                     TERMINATE
 340 +
350
360
370
                                                                            ; A/C FROM OTHER BASES
; ASSIGN TO A PARAMETER
; MARK THE TIME
                     GENERATE
                                           9100,FN$EXP
                     ASSIGN
MARK
                                           1,2
                                           ,TOEP1
                     TRANSFER
 380
390 ∗
              CREATE AIRCRAFTS FROM TWO DIFFERENT SQUADROMS ON BASE
 400 *
 410 *
420
430
435
450
                                          FN$MEAN, FN$EXP
N$GNRT, 1, PISTA
.49,, ACFTT2
1,1
,DOWN
                                                                            ; CREATE AIRCRAFT
                     GENERATE
                                                                             THE SIMULATION STOPS AFTER
                     TEST L
TRANSFER
                                                                             :ASSIGN TO A PARAMETER
                     ASSIGN
                      TRANSFER
  460
  470 *
                                                                            ASSIGN TO A PARAMETER
WAIT OUT OF THE RUNWAY
DONT MOVE IF EMERGENCY HOLDS
CHECK FOR A\C DN BASE LEG
CAPTURE THE CONTROLLER
SOING FOR LINE UP
                                           1,0
CNTR
DANGE
  510 ACFTT2
                     ASSIGN
  520 DOWN
                      QUEUE
  530
540
                     GATE FV
GATE SE
                                           CAP6
                                           CNTR
CNTR
70,20
CNTR
  55ŏ
                      SEIZE
DEPART
  560
570 LINUP
                                                                             LINE-UP CHECK

LINE-UP CHECK

TAKE-OFF

START FLIGHT TIMEFOR T-2 A/C

START FLIGHT TIME FOR T-37 A/C

AFTER TAKE OFF TO DEPART POINT

FORMATIONS, INSTR.FL., CPM
                      ADVANCE
                      RELEASE
  580
  590
                      MARK
                                            6
                      MARK
  600
  610
                                            100,10
                      ADVANCE
                                            .25, OTHER
                      TRANSFER
  620 *
                                                                             ;FIND EMPTY AREA IF EXISTS ONE ;CHOOSE EAST OR WEST AREA
                                            2,101,108,0,F,QUEUP
BV$FIRST,1,WEST
                      SELECT E
  640 AREA
650 #
                      TEST E
                   EAST
                                   AREAS
  660 *
  670 *
                                                                             RECORDS T-37'S
RECORDS TOTAL # OF A/C
WAIT IN THE QUEUE
  680
                                            13+,P1
                      SAVEVALUE
                                            14+,1
P2
                      SAVEVALUE
  700 WAIT
                      QUEUE
```

APPENDIX C

This appendix contains the historical data for a three day period. For each aircraft the historical data consisted of the interarrival times for take off, the time spent waiting in the air traffic controller queue, the time spent waiting to enter area 3 and the total flight time of T-37 aircraft. All times are stated in seconds.

Interarrival times for take off

INARRDAY1 (Interarrival Times for take off Day 1)
557 218 254 399 968 48 16 91 211 490 484 622 43 11 7 541 41 171 160 177 191 435
472 62 27 646 305 1410 154 490 196 479 358 1637 207 84 568 548 1211 511
31 225 85 565 41 149 778 279 157 362 575 1147 305 288 475 383 635 118 844
274 1623 117 173 6 31 58 24 57 183 775 92 7 142 260 7 481 77 260 587 77
39 378 225 235 786 70 183 200 79 322 22 59 118 298 70 3 280 146

INARRDAY2 (Interarrival Times for take off Day 2)
291 228 259 597 89 70 351 1415 147 179 1006 388 167 43 478 22 135 18 21 357 257
606 207 413 17 260 959 414 182 1424 486 33 213 304 1188 362 261 177 211
91 53 310 14 128 267 304 90 37 274 11 804 959 580 425 1491 280 887 6 235
947 114 155 141 157 46 63 152 155 151 113 128 37 1101 1142 919 242 132
1460 216 397 61 1029 393 26 221 80 52 534 85 99 261 382 60 112

INARRDAY3 (Interarrival Times for take off Day 3)
438 170 1353 577 124 144 88 338 260 636 330 27 547 15 427 52 127 42 267 23 11 94 323 141 576 115 798 421 148 171 657 214 20 371 106 1356 78 120 22 51 114 64 922 1135 481 1832 665 296 45 34 519 230 204 14 102 708 1238 1134 1027 570 564 916 221 49 333 7 168 87 91 2 504 252 35 62 39 55 144 165 67 107 2 116 146 357 270 980 1422 869 334 1097 873 277 447 312 621 274 30 21 492 71 452 530 741 143 676

Time spent waiting in the air traffic controller queue

Waiting Time			ler queue ay2 day3	đã		ea 3 ay2 day:	3
0	42	45	49	14	12	13	
60	42	38	31	0	0	1	
120	12	20	11	1	1	0	
180	3	5	4	0	1	0	
240	2	2	0	0	0	1	
300	0	0	9	0	1	0	
420	0	2	0	0	0	0	
480	0	0	0	0	0	1	
540	0	0	1	0	0	0	
660	0	0	0	1	0	0	
720	0	0	0	1	0	0	
840	0	0	0	0	0	1	
960	0	0	0	1	0	0	
1020	0	0	0	0	1	0	

Total flight time aircraft T-37

Time	dayl	day2	day3
3960	6	5	8
4080	23	18	13
4200	12	23	17
4320	10	9	8
4440	4	3	2
4560	0	2	1
4800	0	1	0

APPENDIX D

This appendix contains the summary statistics and the hypothesis test results for the eight time periods for which the interarrival times for take off were homogeneous. These times periods were:

1) 07:30 - 08:40

- 5) 11:40 14:00
- 2) 08:40 09:10
- 6) 14:00 14:30
- 3) 09:10 11:10
- 7) 14:30 16:20
- 4) 11:10 11:40
- 8) 16:20 17:30

The Tables D.1 and D.2 contain the summary statistics for each time period and the figures D.1 through D.8 contain the distribution fitting and the Kolmogorov-Smirnov test results.

Table D.1 Summary Statistics

Variable:	INTERVAL1	INTERVAL2
Sample size	35	45
Average	380.114	221.689
Median	260	160
Mode	259	11
Geometric mean	248.624	116.221
Variance	120438	44135.7
Standard deviation	347.041	210.085
Standard error	58.6607	31.3176
Minimum	16	7
Maximum	1415	798
Range	1399	791
Lower quartile	144	42
Upper quartile	547	413
Interquartile range	403	371
©%е мпе вв	1.65105	0.928257
Standardized skewness	3.98766	2.54214
Hurtosis	2.56701	-0.118849
Standardized kurtosis	3.09996	-0.162741

Variable:	INTERVALS	INTERVAL4
Dample size	47	27
Average	488.617	242.63
Median	305	204
Mode	304	14
Geometric mean	284.774	144.641
Variance	229164	49612.2
Standard deviation	478.711	222.738
Standard error	69.8271	42.866
Manimum	20	14
Mar imum	1832	778
Range	1812	764
Luwer quartile	120	45
Upper quartile	646	304
Interquartile range	526	259
Skewness	1.28883	1.1451
Standardized skewness	3.60734	2.42911
Kurtosis	0.696499	0.434659
Standardized kurtosis	0.974683	0.461025

Table D.2 Summary Statistics

Variable:	INTERVAL5	INTERVAL6
Sample size	36	39
Average	557.833	124.897
Median	450	107
Mode	38 3	2
Geometric mean	322.289	69.1587
Variance	190050	20045.8
Standard deviation	435.947	141.583
Standard error	72.6579	22.6714
Minimum	હ	2
Maximum	1623	775
Range	1617	773
Lower quartile	228	39
Upper quartile	901.5	155
Interquartile range	673.5	116
Skewness	0.705837	3,12258
Standardized skewness		7 .961 05
Kurtosis	-0.301508	12,1983
Standardized kurtosis.	-O.36927	15.5498
Standardized kurtosis	-0.36927	15,5498
Variable:	-0.36927 INTERVAL7	15.5498 INTERVAL8
Variable:	INTERVAL7	
Variable:	INTERVAL7	INTERVAL8
Variable: Sample size	INTERVAL7	INTERVAL8
Variable: Sample size Average Median	INTERVAL7 38 494.605	INTERVAL8 30 221.3
Variable: Sample size Average Median Mode	INTERVAL7 38 494.605 345.5	INTERVAL8 30 221.3 130.5
Variable: Sample size Average Median	38 494.605 345.5 77	INTERVAL8 30 221.3 130.5 112
Variable: Sample size Average Median Mode Geometric mean	38 494.605 345.5 77 327.136	30 221.3 130.5 112 129.011 42845
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation	38 494.605 345.5 77 327.136 165600 406.94	30 221.3 130.5 112 129.011 42845 206.99
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error	38 494.605 345.5 77 327.136 165600 406.94 66.0143	INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26	30 221.3 130.5 112 129.011 42845 206.99 37.7911
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434	INTERVAL8 30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range Lower quartile	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile Interquartile range	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile Interquartile range Skewness	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653 0.90161	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252 1.10583
Variable: Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile Interquartile range Skewness Standardized skewness	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653 0.90161 2.269	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252 1.10583 2.4727
Sample size Average Median Mode Geometric mean Variance Standard deviation Standard error Minimum Maximum Range Lower quartile Upper quartile Interquartile range Skewness	38 494.605 345.5 77 327.136 165600 406.94 66.0143 26 1460 1434 216 869 653 0.90161	30 221.3 130.5 112 129.011 42845 206.99 37.7911 3 741 738 70 322 252 1.10583

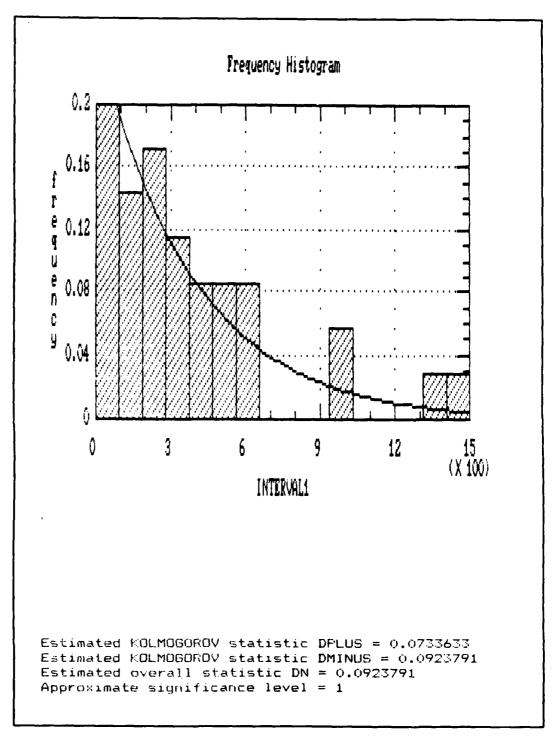


Figure D.1 Distribution Fitting Interval 1

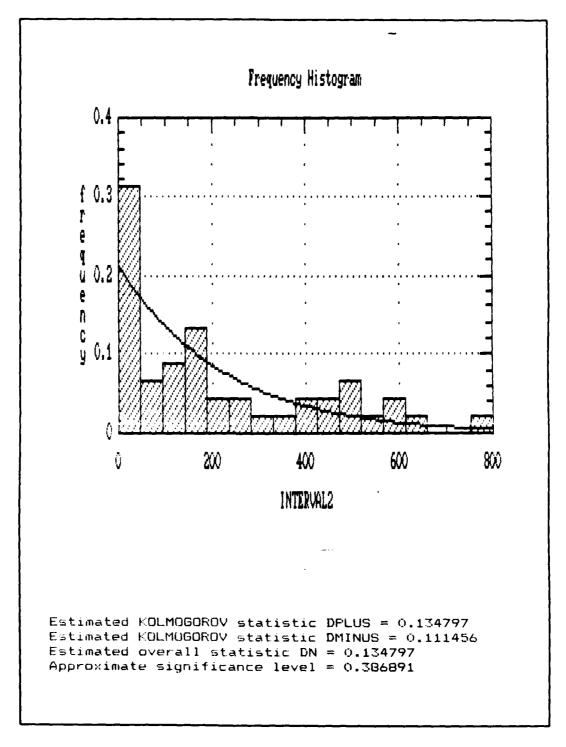


Figure D.2 Distribution Fitting Interval 2

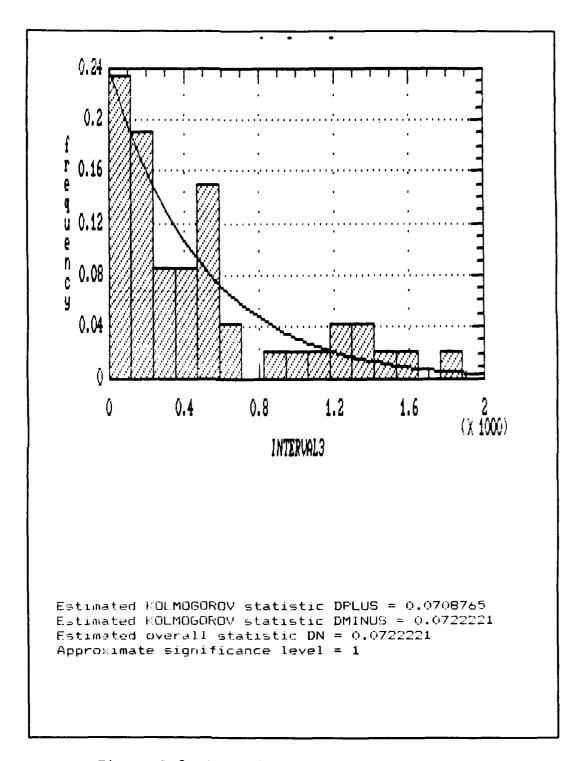


Figure D.3 Distribution Fitting Interval 3

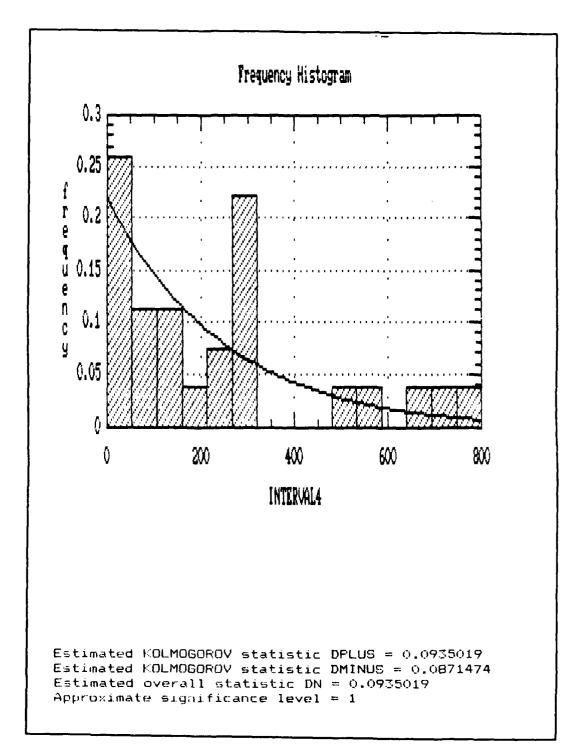


Figure D.4 Distribution Fitting Interval 4

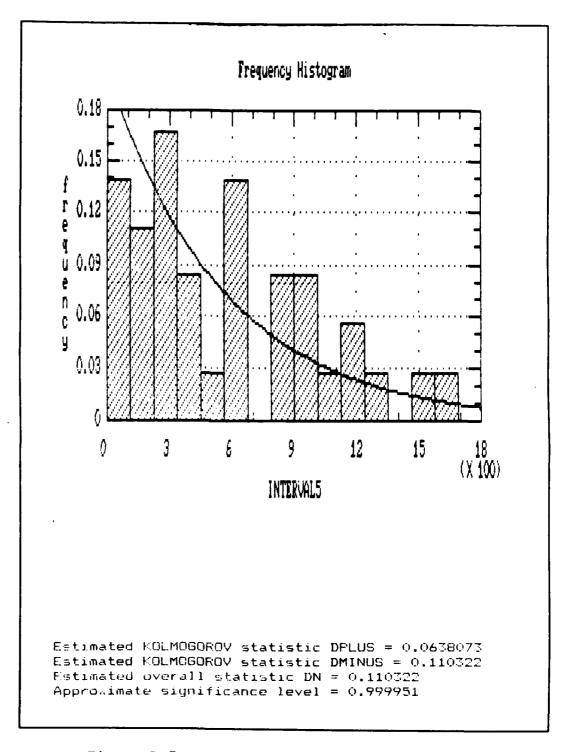


Figure D.5 Distribution Fitting Interval 5

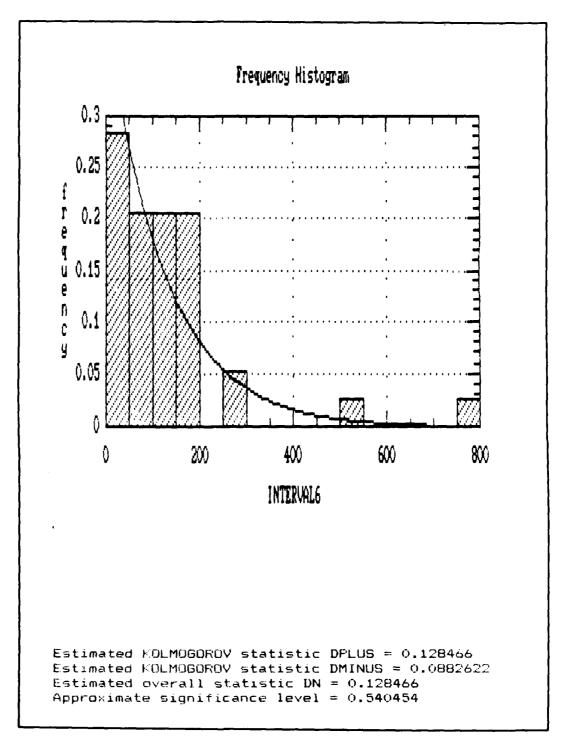


Figure D.6 Distribution Fitting Interval 6

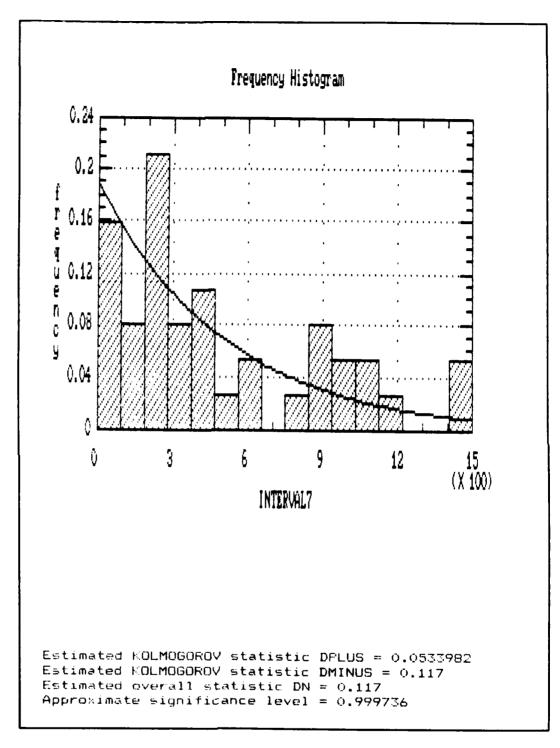


Figure D.7 Distribution Fitting Interval 7

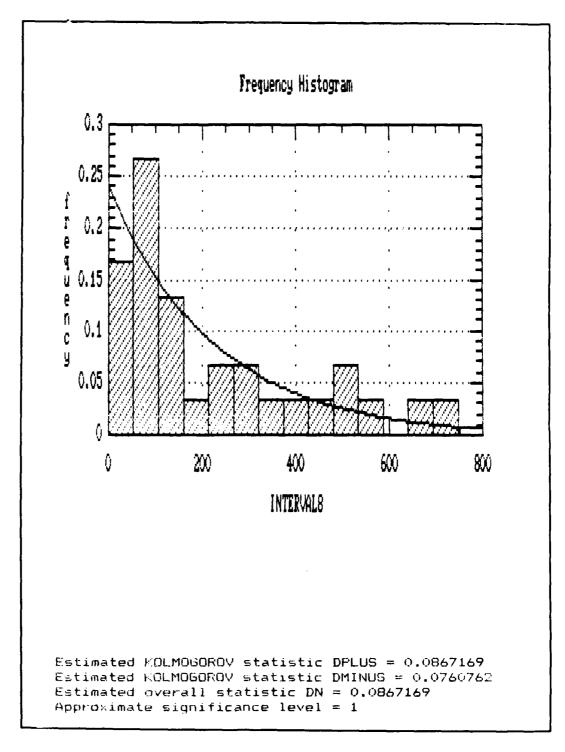


Figure D.8 Distribution Fitting Interval 8

APPENDIX E

This appendix contains the GPSS program outputs for each take off schedule.

SCHEDULE 1

FACILITY	ENTRIES UTIL.	AVE. TIME A	AVAILABLE OWN	ER PEND IN	TER RETRY DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY4	14 0.877 14 0.850 12 0.747 12 0.831 11 0.694 12 0.799 9 0.594 2 0.041 130 0.266 116 0.000 160 0.000 624 0.047	2180.86 2113.79 2168.257 2168.267 2195.82 2345.33 2300.00 728.00 71.35 0.00 2.67	i 0 i 0 i 0 i 0 i 0 i 0 i 0 i 0 i 0 i 0		000000000000000000000000000000000000000
QUEUE	MAX CONT. EN	TRIES ENTRIES	(O) AVE.CONT.	AVE.TIME	AVE.(-0) RETRY
101 102 103 104 105 106 107 108 CNTR CAP1 CAP2 CAP4	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	14 1 14 1 12 1 12 1 12 1 12 1 12 1 12 1	3 0.03 1 0.01 7 0.04 9 0.02 7 0.01 7 0.05 5 0.04 3 0.09 9 0.01 9 0.00	25.07 71.43 29.92 102.50 51.92 157.44 24.61 25.25 157.44 25.80 63.11	1190.33 0 1900.00 0 359.00 0 251.80 0 190.60 0 372.60 0 372.60 0 354.25 0 63.29 0 16.00 0 28.94 0
STORAGE	CAP. REMAIN	. MIN. MAX.	ENTRIES AVL.	AVE.C. U	TIL. RETRY DELAY
CAP1 CAP2 CAP3 CAP4 CAP5 CAF6	2 2 2 2 2 3 3 3 2 2	0 2 0 2 0 2 0 3 0 3	116 1 160 1 160 1 624 1 624 1 648 1	0.32 0. 0.30 0. 1.28 0. 0.81 0.	201 0 0 161 0 0 150 0 0 425 0 0 269 0 0

TARLE	MEAN	STD.DEV.	RETRY F	RANGE	FREQUENCY	SUM. %
ONTR	24.61	22.11	° - 60 -	0 60 120	33 8 7 10	25.38 92.33 100.04
CAP1	3.82	17.01	30 - 60 - 90 - 120 -	0 60 90 120 150	109 4 1 1	93.97 97.41 98.28 99.14 100.00
CAP2	0.10	1.26	0 -	30	159 1	99.37 100.00
CAPS	0.00	0.00	0 _	0	160	100.00
CAP4	3.11	9.92	0 0 - 30 -		557 38 29	89.25 95.35 100.00
TOTAL37	4159.52	164.86	0 3840 - 4080 - 4320 - 4560 -	4560	26 31 6 3	39.39 86.36 95.45 100.00
TOTALT2	4750.58	138.22	0 4320 - 4560 - 4800 - 5040 -	- 480 0 - 504 0	4 36 21 3	6.25 62.50 95.31 100.00
TABLE	MEAN	STD.DEV.	RETRY	RANGE	FREQUENCY	CUM. %
AREA1	255.07	510.60	7==:	- 0 - 1080 - 1320 - 1440	1: 1 1 1	78.57 85.71 92.86 100.00
AREA2	71.43	267.26	0 960	- 0 - 10 8 0	13 1	92.86 100.00
AREA3	29.92	103.63	0 24 0	- 0 - 360	11 1	91.67 100.00
AREA4	109.50	181.31	0 240 360	- 0 - 120 - 360 - 480	7 2 1 2	58.33 75.00 83.33 100.00
AREA5	53.00	138.98	0 120 360	- 0 - 240 - 480	9 1 1	81.82 90.91 100.00

AREA4	MEAN 41,92	STD.DEV. 63.52	RETRY RANGE		FREDUENCY	29M. %
AREA7	155.25	228.73	0 - 120 -	0 120 240	1 200	55.33 83. 33 100.00
AREAB			0 - 240 - 360 - 600 -	0 120 360 480 720	7 1 2 1 1	58.33 66.67 83.33 91.67 100.00
нкенв	157.44	283.67	0 - 0 - 120 - 840 -	0 120 24 0 960	5 1 2 1	55.56 66.67 88.89 100.00

SCHEDULE 1A

FACILITY	ENTRIES	UTIL.	AVE, TIM	KE AVAIL	ABLE D	OWNER	PENI	INTER	RETRY	DEL-:
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY3 DUMY4	133 111 19 9 66 106 108 122 122 5	0.775 0.792 0.740 0.735 0.600 0.607 0.417 0.395 0.222 0.208 0.011 0.000 0.000	2066.31 2111.69 2330.18 2316.09 2311.22 2338.22 2410.33 2281.83 772.97 4.33 0.11	7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		000000000000000000000000000000000000000	00000000000000	0000000000000	0000000000000	00,000,000,000
QUEUE	MAX	CONT. E	NTRIES EN	TRIES(0)	AVE.C	ONT.	AVE.T	IME AV	E.(-0)	RETRY
101 102 103 104 105 106 107 108 CAP1 CAP1 CAP4	111111111111111111111111111111111111111	0000000000000	133 111 119 66 192 122 122 5	133 100 100 9 B 6 5 8 87 1222 494	0.00 0.00 0.00 0.00 0.01 0.01 0.01 0.01		0.0 0.0 0.0 26.0 152.4	00 45 18 00 56 20 77 11 11 11	0.00 0.00 38.00 2.00 0.00 39.00 79.00 10.29 73.00 14.00 24.82	0000000000000
STORAGE	CAP.	REMAIN.	MIN. MA	X. ENT	RIES AV	/L. (AVE.C.	UTIL.	RETRY	DELAY
CAP1 CAP2 CAP3 CAP4 CAP5 CAP6	CHEMICAL	222332	0 0 0 0	222332	93 1 123 1 123 1 522 1 522 1 572 1		0.32 0.25 0.23 1.06 0.67 0.74	0.162 0.123 0.116 0.355 0.225 0.372	00000	000000
TABLE	ME	EAN	STD.DEV.	RETRY	RANGE		F	REQUENC	CY CUM	1. %
CNTR	2	2.72	5.60	o o -		60		78 28	73 100	5.58 0.00
CAP1	4	1.71	18.51	0 30 - 60 - 90 -		0 60 90 120		87 2 1	95 05	3.55 5.70 5.92).00

TABLE	MEAN	STD. DEV.	RETEY R	ANGE	FREDUENCY	534. %
CAFC	0.11	1.26	Ō			
			0 =	ू उ ०	127	55.15 100.00
CAFI	0.12	1.35	C _	C	4.55	
			0 -	<u> </u>	122 1	77.15 100.01
CAP4	1.33	6.27	0 _	0	494	D4 /4
			0 - 30 -	3ŏ 60	19 19	94.64 98.28 100.00
TOTAL37	4128.00	136.31	0		·	100.00
			3840 - 408 0 -	4080 4 320	25 22 5	48.08 90.38
T====			4 320 -	456 0	5	100.00
TOTALT2	4703.52	126.07	0 4320 -	4560	6 37	11.11
			4369 - 4800 -	480 5040	37 9 2	11.11 79.63 96.30
			5040 -	528 0	2	100.00
TAPLE						
IMELE	MEAN	STD.DEV.	RETRY I	range	FREQUENCY	CUM. %
AREA1	MEAN 0.00	STD.DEV.	RETRY I		FREQUENCY	
AREA1	0.00	0.00	О -	RANGE ()	FREQUENCY	100.00
AREA1	0.00	0.00	О -	0	13 13	100.00
AREA1	0.00	0.00 0.00	o - o -	Ó	13	100.00
AREA1	0.00	0.00 0.00	° - ° - ° -	0 0 120	13 13 10 1	100.00 100.00 90.91 100.00
AREA1 AREA2 AREA3	0.00 0.00 3. 4 5	0.00 0.00 11.46	° - ° - ° -	0	13 13 10	100.00 100.00 90.91
AREA1 AREA2 AREA3	0.00 0.00 3. 4 5	0.00 0.00 11.46	0 - 0 - 0 - 0 -	0 0 120 0 120	13 13 10 1 10	100.00 100.00 90.91 100.00 90.71 100.00
AREAI AREAI AREAI AREAI	0.00 0.00 3.45 0.18	0.00 0.00 11.46 0.60	0 - 0 - 0 - 0 - 0 -	0 0 120 0	13 13 10 1	100.00 100.00 90.91 100.00
AREAI AREAI AREAI	0.00 0.00 3.45 0.18	0.00 0.00 11.46 0.60	0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 -	0 0 120 0 120 0	13 13 10 1 10 1	100.00 100.00 90.91 100.00 90.71 100.00 100.00
AREAI AREAI AREAI AREAI	0.00 0.00 3.45 0.18	0.00 0.00 11.46 0.60	0 - 0 - 0 - 0 - 0 -	0 120 120	13 13 16 1 10 1	100.00 100.00 90.91 100.00 90.71 100.00
AREAI AREAI AREAI AREAI AREAI AREAI AREAI	0.00 0.00 3.45 0.18 0.00 26.56	0.00 0.00 11.46 0.60 0.00 79.67	0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 -	0 0 120 0 120 0	13 13 10 1 10 1	100.00 100.00 90.91 100.00 90.71 100.00 100.00
AREA1 AREA3 AREA4 APEA5 AREA6	0.00 0.00 3.45 0.18 0.00 26.56	0.00 0.00 11.46 0.60 0.00 79.67	0 - 0 - 0 - 0 - 0 - 0 - 0 - 120 -	0 120 120 0 240	13 13 10 1 10 1 9	100.00 100.00 90.91 100.00 90.71 100.00 100.00

SCHEDULE 15

FACILITY	ENTRIES U	JTIL. AVE.	TIME AVAI	LABLE OWNER	PEND INTER	R RETRY DELAY
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY4	12 0.7 10 0.6 9 0.6 9 0.6 9 0.6 6 0.6 89 0.6 98 0.6 423 0.6	226 2182 528 2045 549 2127 578 2389 537 2466 541 2357 597 568 682 71 502 0	.40 1 .89 1 .67 1 .22 1	000	000000000000000000000000000000000000000	000000000000000000000000000000000000000
QUEUE	MAX CONT	T. ENTRIES E	NTRIES(0)	AVE.CONT. AV	VE.TIME A	VE.(-0) RETRY
101 102 103 104 105 106 107 108 CAP1 CAP2 CAP3 CAP4	1 0 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12 10 10 9 9 9 9 9 9 9 8 9 9 9 9 9 9 9 9 9 9 9	8999999984468990	0.09 0.03 0.00 0.00 0.00 0.00 0.00 0.07 0.02 0.00 0.00	251.83 108.80 0.00 0.00 0.00 0.00 0.00 25.52 7.57 0.92 0.00 0.85	755.50 0 088.00 0 0.00 0 0.00 0 0.00 0 0.00 0 34.94 0 47.00 0 45.00 0 27.62 0
STORAGE	CAF. R	EMAIN. MIN.	MAX. EN	TRIES AVL.	AVE.C. UTIL	. RETRY DELAY
CAP1 CAP2 CAP3 CAP4 CAP5 CAP6	22232	2223332	3	63 1 98 1 98 1 423 1 423 1 481 1	0.22 0.110 0.20 0.099 0.18 0.092 0.86 0.280 0.55 0.184 0.62 0.308	2 0 0 0 0 1 0 0

TABLE	MEAN	STI.DEV	. RETRY	RAV	6 5	FRESSIENS.	5.4. %
CNic	25.52	25.71	0			~~~~	was en de
CADA			(6	- -	0 6 0 1 20	74 57 24	24.57 94.50
CAP1	9.57	25.50	0	_	0		
			30 6 0 9 0	-	0 60 90 120	54 522	85.71 93.65 96.83 100.00
CAP2	0.92	7.87	0	_	_		
CAPS			6 0	_	0 30 90	9 6 1 1	97.96 98.93 100.00
UNIO	0.00	0.00	o	_	o	98	400
CAP4	0.85	5.24	0		v	70	100.00
T/F -			3 0	- - -	0 30 6 0	41 <u>0</u> 8 5	76.93 78.8 2 100.00
TABLE	MEAN	STI.DEV.	RETRY	RANG	Ε	FREQUENCY	ວ⊍ສ. %
T0TA_37	4113.14	165.38		- -	4080 4320 4560 4800	25 18 2 1	52.27 93.18 97.73 100.00
TOTALT2	4 680.07	103.17	4560	<u>-</u> -	45 60 48 00 504 0	4 32 9	8.89 80.00 100.00
TABLE	MEAN	STD. DEV.	RETRY	RANGE	=		
AREA1	251.83	465.20	0	MANAGE	_	FREQUENCY	CUM. %
		- -	0 - 600 - 1 08 0 -		0 120 720 1200	e 1 1 2	66.67 75.00 83.33 100.00
AREA2	108.80	344.06	0			-	100.00
			1080 -	-	0 1200	5 1	90.00 100.00
AREAZ	0.00	0.00	0			-	100100
AREA4	0.00	0.00	_	-	0	9	100.00
	0.00	0.00	0 -	•	0	9	100.00
AREA5	0.00	0.00	0		•		
AREA6	0.00	0.00	0		0	9	100.00
ADCAT			· -		0	9	100.00
AREA7	0.00	0.00	0 _		0	•	
AREAB	0.00	0.00) _		c	9	100.00
			70		C .	Ε	100.00

SCHEDULE I

FACILITY ENTRIES UTIL. AVE. TIME AVAILABLE OWNER PEND INTER RETRY DELA-

101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY3 DUMY4	123332111 1984 1315002 1315002	0.805 0.819 0.759 0.757 0.739 0.730 0.517 0.071 0.006 0.000 0.000	O.	.38 .42	111111111111111111111111111111111111111		00000000000000	0000000000000	0000000000000	0000000000000	0000000000000
QUEUE	MAX	CONT. E	NTRIES	ENTR	IES(0)	AVE.COM	ŧΤ.	AVE.TI	ME	AVE. (-0)	RETRY
101 102 104 105 106 107 108 CNTR CAP1 CAP2 CAP4	111111111222112	0000000000000	12 12 13 12 11 19 8 130 111 150 150 6		8 113 9 7 8 9 7 8 9 7 8 9 7 8 9 104 115 15 15 15 15 15 15 15 16 16 16 16 16 16 16 16 16 16 16 16 16	0.03 0.02 0.00 0.01 0.03 0.01 0.00 0.01 0.00 0.00		88.55 470.03 77.13 90.11 28.07 42.50 00.00	0389809280	265.75 305.00 149.33 330.67 154.50 368.00 54.69 40.00 12.00 0.00 23.68	000000000000
STORAGE	CAP.	REMAIN.	MIN.	MAX.	ENTR:	IES AVL.	. 4	AVE.C.	UT:	IL. RETRY	DELAY
CAP6 CAP1 CAP2 CAP3 CAP4 CAP5	. 4. 4. 4. 4. 5. 5. 5	222233	0 0 0 0	2 2 2 2 2 3 3	1 !	62 1 11 1 50 1 50 1 22 1 22 1		0.30	0.4 0.1 0.1 0.1 0.4	48 0 37 0 14 0	000000

TABLE	MEAN.	STD.DEV.	RETRY	RANGE	FREQUENCY	50%. : .
CNTF	4 2.4=	42.47	60 : 120 :		30 7	22.31 75.85 53.85 99.25 100.00
CAP1	2.52	11.72	0 30 60	- 3 - 6	0 104 60 4 90 1	93.69 97.30 98.20 100.00
CAP2	0.08	0 .9 8	0	- - 3	0 149 © 1	99. 33 100.00
CAP3	0.00	0.00	0	_	0 150	100.00
CAF4	2.01	7.46	_ •	- 3	0 569 50 41 50 12	91.48 98.07 100.60
TABLE	MEAN	STD.DEV.	RETRY	RANGE	FREQUENCY	CUM. %
TOTAL37	4119.62	192.77	4320 4560	- 406 - 432 - 456 - 480	20 25 30 3 00 1	53.85 92.31 96.92 98.46 10.03
TOTALT2	4 735.92	168.64	4560 4800	- 456 - 486 - 504 - 526 - 552	00 38 10 14 30 4	12.31 70.77 92.31 98.45 100.00
TABLE	MEAN	STD.DEV.	RETRY	RANGE	FREQUENCY	CUM. %
AREA1	88.58	175.34	0 120 240 480	- 24	0 8 20 1 40 1 60 1	66.67 75.00 83.33 91.67 100.00
AREA2	47.54	162.31	0 480	_ _ 1:	0 11 20 1 00 1	84.62 92.31 100.00
AREA3	0.00	0.00	0	- -	0 13	100.00
AREA4	37.3 3	89.9 0	o	_ ~ 1:	0 5 20 2	75.00 91.67
			81			

			240 -	360	1	100.00
TAPLE	MEAN	STO.DEV.	FETRY RANGE		FRECUENCY	
AREA5	90.18	170.55	0 120 - 240 - 480 -	0 24 0 360 600	⊜ 1 1	71.71 81.82 90.91 100.00
A REA6	28.09	80.23	0 0 - 240 -	0 120 360	9 1 1	81.82 90.91 100.00
AREA7	81.78	229.30	0 - 600 -	0 120 720	7 1 1	77.7E 88.89 100.00
AREA8	0.00	0.00	0 -	0	8	100.00

SCHEDULE 24

FACILITY	ENTRIES UTIL. AVE. TIME AVAILABLE DWNER PEND INTER RETRY DELAY	
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY2 DUMY3 DUMY3	13 0.828 2225.08 1 0 0 0 0 0 0 0 0 13 0.808 2171.62 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
QUEUE	MAX CONT. ENTRIES ENTRIES(O) AVE.CONT. AVE.TIME AVE.(-0) RETRY	
101 102 103 104 105 106 107 108 CNTR CAP1 CAP2 CAP3 CAP4	1 0 12 13 0.00 0.00 0.00 0 1 0 13 13 0.00 0.00 0.00 0 1 0 11 11 0.00 0.00 0.	
STORAGE	CAP. REMAIN. MIN. MAX. ENTRIES AVL. AVE.C. UTIL. RETRY DELAY	
CAP6 CAP1 CAP2 CAP3 CAP4 CAP5	2 2 0 2 571 1 0.74 0.370 0 0 2 2 0 2 87 1 0.30 0.150 0 0 2 2 0 2 112 1 0.23 0.113 0 0 2 2 0 2 112 1 0.21 0.104 0 0 3 3 0 3 494 1 1.00 0.333 0 0 3 3 0 3 494 1 0.64 0.215 0 0	

TAB_E	MEA:	STD.DEV.	RETRY	RANGE		FREQUENCY	Cum. %
CNTR	20.10	25.54	Ō	_	,	, -	;
			6 0	- - 1	60 20	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	100.00 100.00
CAF1	1.51	9. 32	G	-	0	84	9 ೭. 55
			0 30 6 0	-	30 6 0 9 0	1 1 1	92.55 97.70 98.85 100.00
CAP2	0.00	0.00	o	-	0	112	100.00
CAP3	0.00	0.00	0	-	o	112	100.00
CAP4	1.09	5 .5 8	0	_	0	4 74	95. 95
			0 30	- -	3 0	137	98.58 100.00
TABLE	MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	CUM. %
TOTAL37	4126.77	153.26	0 3840 4080 4320	- 43	0 8 0 5 2 0 5 6 0	25 24 5	44.20 90.35 100.00
TOTALT2	4688.27	110.42	0 4320 4560 4800	- 48	560 300 340	6 33 13	11.54 75.00 100.00
TABLE	MEAN	STE.DEV.	RETRY	RANGE		FREQUENCY	DUM. %
AREA1	0.00	0.00	0	_	o	13	100.00
AREA2	0.00	0.00	0	_	0	13	100.00
A REA3	0.00	0.00	0	-	Ö	11	100.00
AREA4	0.00	0.00	o ·	-	o	11	100.00
AREA5	0.00	0.00	0	-	0	9	100.00
AREA6	6.78	20.33	0	_	0	8 1	88.8 9
			0	-	120	1	100.00
AREA7	0.00	0.00	0	-	0	4	100.00
AREAB	0.00	0.00	0	-	o	3	100.00

SCHEDULE C

FACILITY	ENTRIES	UTIL.	AVE.	TIME	AVAILA	BLE O	WNER	PEND	INTER	RETRY	DETo.
101 102 103 104 105 106 107 108 DANGE CNTR DUMY1 DUMY1 DUMY3 DUMY4	152209 7 5509 8 06661	0.794 0.637 0.640 0.555 0.488 0.377 0.279 0.128 0.164 0.000 0.000	2219 2320 2282 2213 389 68	.25			0000000000000000	0000000000000	0000000000000	0000000000000	0000000000000000
QUEUE	MAX	CONT. E	NTRIES	ENTR	(ES(0)	AVE.CO	DNT.	AVE.T	IME A	AVE.(-0)	RETRY
101 102 103 104 105 106 107 108 ENTR CAP1 CAP2 CAP4	1 HARMAN AND AND AND AND AND AND AND AND AND A	0.0000000000	15441097555998040471	:	14 1121875343 43 43 10061	0.01 0.00 0.01 0.02 0.03 0.03 0.02 0.01 0.01 0.01 0.00 0.01		20.0 40.1 75.1 118.1 154.1 43.1 0.0	20 70 71 11 29 80 80 86 86	300.00 486.50 531.50 641.50 641.50 472.83 72.83 0.35 72.30 27.35	0.00000000000
STORAGE	CAP.	REMAIN.	MIN.	MAX.	ENTRI	ES AVL	A	VE.C.	UTII	L. RETRY	DELAY
CAP6 CAP1 CAP2 CAP3 CAP4 CAP5	2 2 2 2 3 3	SENDER	00000	222233	51 10 10 47 47	30 1 36 1 36 1 71 1.		0.56 0.24 0.18 0.17 0.81 0.52	0.28 0.11 0.09 0.08 0.27 0.17	9 0 2 0 4 0 1 0	0 0 0 0 0

74575	MEAN	STD.DEV.	RETRY	RANGE		FREDUENDY	۵. ۲. ۵.
ONTF	27.92	32.6a	¢				
			. ~	- - -	0 60 120	43 43 11 2	43.45 84.87 97.93 100.00
				-	180	2	100.00
CAP1	5.46	21.81	Ō	_	0	74	92.5 0
			60	- -	60 90	74 2 2 1 1	95.00 97.50
				- -	120 15 0	1 1	98.75 100.00
CAP2	0.86	5.71	0	_	0	103	07 17
			20 0		30 6 0	2 1	97.17 99.06 100.00
CAP3	0.00	0.00	0				100100
CAP4	1.16	6.34	0	_	0	106	100.00
		0.04	0	- -	0 30	4 51 16	95.75
			30	- -	<u>60</u> 90	102	95.75 99.15 99.58 100.00
						_	
TABLE	MEAN	STD.DEV.	RETRY	RANGE		FREQUENCY	CUM. %
TOTAL37	4116.32	150.71	0 3 84 0	- ,	408 0	25	43.86
			4080 4320	- -	4320 4560	25 27 4 1	91.23 98.25
TOTALT2	4719.33	118.58	4560		48 00	1	100.00
/	4717100	110.55	0 4320 4560	<u>-</u>	456 0 4800	26	14.29
			4800	- ;	504 0	23 13	69.05 1 0 0.00
TABLE	MC VF.	A== ==:					
AREA1	MEAN 20.00	STD.DEV. 77.46	RETRY	RANGE		FREQUENCY	CUM. %
	20.00	//•40	O	-	0 300	14	9 3.33
AREA2	0.00	0.00	0		300	ı	100.00
ADEAT			•	-	0	12	100.00
AREA3	40.50	140.30	700	-	600	11	91.67
AREA4	75. 70	160.78	300 ·	-	600	1	100.00
·		100.70	300 -	-	600	8 2	80.00 100.00
AREA5	118.11	311.87	0				
			0	- -	300	7	77.78 88.89
			900 -	-	1200	1	100.00

TABLE	MEAN	STD.DEV.	RETRY RANG	Ξ	FREQUENCY	Dj⇔. K
AREA:	183.29	714,84	C			
455			300 - 600 -	0 60 0 9 00	= 1 1	71.43 85.7 1 100.00
AREA7	154.80	230.21	0			
ADEAn			0 - 300 -	300 50 0	3 1 1	60.00 80.00 100.00
AREAB	43.40	97.05	0			
			0 -	300	4 1	80. 00

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